

### INDUSTRIAL SKILLS FRAMEWORK

FOR MACHINERY & EQUIPMENT (M&E) SUB SECTOR









Jointly Published by

Malaysia Productivity Corporation P.O. Box 64, Jalan Sultan 46904 Petaling Jaya Selangor Darul Ehsan MALAYSIA

Tel: +(603) 7955 7266 Fax: +(603) 7957 8068

Email: marketing@mpc.gov.my
Website: www.mpc.gov.my

Pembangunan Sumber Manusia Berhad Wisma HRDF Jalan Beringin, Damansara Heights 50490 Kuala Lumpur MALAYSIA

Tel: 1800 88 4800 Fax: +(603) 2096 4999 Email: support@hrdf.com.my Website: www.hrdf.com.my

All rights reserved ©2020 Malaysia Productivity Corporation ©2020 Pembangunan Sumber Manusia Berhad

No part of this publication may be reproduced, stored in retrieval systems or transmitted, in any form or any means, electronic, mechanical, photocopying, recording or otherwise, without the prior written permission of Malaysia Productivity Corporation and Pembangunan Sumber Manusia Berhad.



Under the Third Industrial Master Plan (IMP3) 2006 - 2020, investments in the M&E industry is targeted to grow by an average of 3.7% per annum. By 2020, investments in the industry are projected to reach RM30.8 billion, while exports are expected to grow at an average rate of 6.7% per annum, to reach RM48.3 billion. To support this growth, the Eleventh Malaysia Plan (11MP) set a target of 3.5% labour productivity growth per annum for the M&E sector to RM86,276 by 2020.

However, the M&E sector's productivity remains a key challenge. Labour productivity lags by 3.3 times of the Chemicals sector and 1.8 times of the E&E sector. To achieve the ambitious targets of the M&E sector, the competencies and productivity levels of the workforce need to be raised further. The two-pronged strategy outlined in the 11MP calls for increasing automation and continuous training.

I commend the Machinery and Equipment Productivity Nexus (MEPN) team on this initiative to produce the Industrial Skills Framework for Machinery & Equipment (M&E) Sub Sector in collaboration with Machinery and Engineering Industry Federation (MEIF) and the Human Resources Development Fund (HRDF). I am confident that this publication will greatly benefit all stakeholders - government, employees, employers and training providers – in the M&E industry ecosystem. Hence, I urge all parties to make full use of this publication.

This Framework will be a critical roadmap for the systematic development of the entire M&E Industry's value chain as it enables industry players to identify the skills gaps within the Industry and develop the relevant training programmes to close them. For employees, this will serve as a blueprint for their career development, enabling them to prepare themselves to achieve their full potential in the sector.

I am also pleased to note that this publication will be disseminated throughout the relevant ministries, agencies and companies in the M&E sector, as well as related industries. This shows a commitment to making a concerted effort towards a common goal. Let us work together to raise the productivity of this critical sector so that we can enjoy the fruits of continued growth and prosperity of the nation together.

YBhg. Dato' Abdul Haji Latif Hj Abu Seman

Director General, Malaysia Productivity Corporation (MPC)



The Human Resources Development Fund (HRDF) has continuously worked towards increasing efficiency at the workplace by equipping the Malaysian workforce with proper skills, competencies and trainings. This therefore requires us to work hand in hand with players from the industry to align training needs with suitable certification programs. A well planned investment in human capital development will boost the growth of the industry and economy of Malaysia in the long term.

The recent COVID-19 pandemic has impacted most industries and has rendered conventional job positions obsolete. There are calls for flexible working methods and new jobs that will allow employees to work remotely while maintaining current productivity. HRDF has quickly realized that there is a need to revamp our approach in reaching out to the industry for the purpose of up-skilling and reskilling employees. Our biggest challenge at this point is to aggressively assist retrenched and unemployed Malaysian workers to get back into the workforce.

As such, this Industrial Skills Framework (IndSF) is a well-timed effort geared towards addressing the current challenges of assisting Malaysians to be successfully hired based on new skills and competencies that are required by the industry. Here I would like to take this opportunity to congratulate all members of the Sectoral Training Committee (STC) on Electric, Electronics and Machinery Support, subject matter experts from the industry and especially Malaysia Productivity Nexus for their tireless effort in developing this IndSF document. It is indeed an honour to deliver this initiative to the Malaysian workforce. HRDF looks forward to being the driving force in shaping and empowering our Malaysian workforce so that they are globally competitive and skilful.

Shahul Hameed Dawood

Shihuan/8

**CHIEF EXECUTIVE, HRDF** 



The Machinery & Equipment Productivity Nexus (MEPN), is one of the nine Nexus under the Malaysia Productivity Blueprint. The target productivity growth for the M&E sector is 3.5% per annum. This represents a huge jump from the existing productivity growth of 1.1% in Year 2019.

In order to achieve this target, one of the initiatives that is needed, is to establish a University-Industry-Government-Civil Society partnership to develop a M&E Talent Development Roadmap, aligned to Industry 4.0 and catering for the future development of M&E industry as well. We firmly believe that talent is the key to success.

Thus, the project of M&E Talent Development Roadmap or commonly known as Industrial Skills Framework was initiated last year. The initiative concentrated on 4 parts mainly Sectorial Information, career path, skills categories and relevant training programs.

The objectives of Industrial Skills Framework is to provide a common reference for skills and competencies required in M&E industry mainly:

- To assist individuals in making the right decisions on skills development,
- Employers to recognize skills and invest in skills training for their employees and
- Training providers to design program that address the sub-sector's manpower and skills needed.

Through this sectoral requirements, I foresee a series of training programs designed by HRDF approved training providers to address the skill gap between talent supply and demand.

I would like to take this opportunity to congratulate all members of MEPN working group, subject matter experts from industry and especially Human Resource Development Fund (HRDF) for their tireless effort and contribution in developing this Industrial Skills Framework document.

Mac Ngan Boon

Champion
Machinery and Equipment Productivity Nexus (MEPN)



This Industrial Skills Framework is developed with a purpose to identify the work scope of the occupational areas for Machinery & Equipment sub sector and the competencies required for the workers for each of the job title determined. It is used to analyse skilled human resource competency requirements for the sector. The development of the Occupational Structure is practicable to the industry to benchmark their manpower planning and staff development planning.

The outcome of this analysis is also crucial for training institute in developing relevant training programmes for the specific job areas in this industry. The document in turn will be developed to be used as the basis to conduct skills training and certification of competent personnel. This document is divided into several chapters, the first two chapters being an industry overview highlighting the definition and scope of the sector, the current analysis of the local sector and its skilled worker requirements, Government bodies and development plans supporting the growth of the sector.

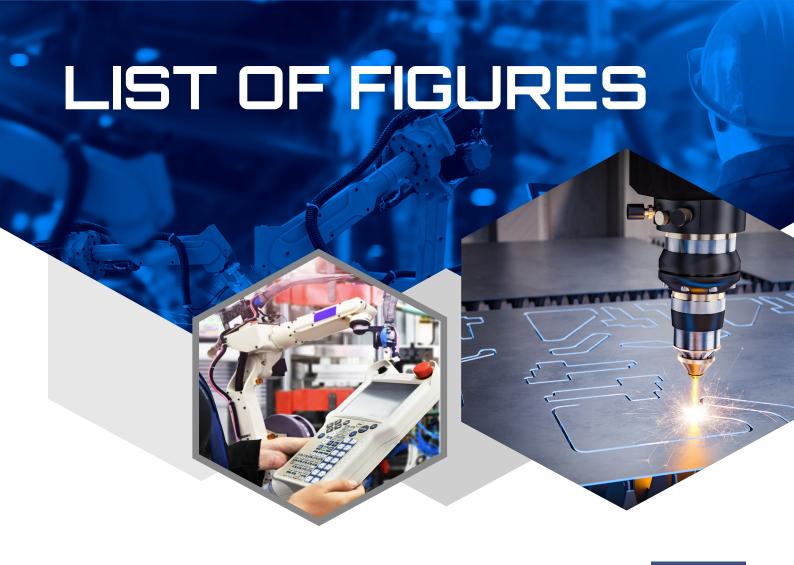
Workshops were held to get a better understanding of the organisational structure, job titles, hierarchy objectives and main activities of the specified positions. The final chapters will present the findings of the Industrial Skills Framework that is translated into the skills framework (Sector, Sub Sector and Job Area clustering), career pathway (for each Job Title and Job Area), job profiling table and job description for each of the job titles identified. In order to conduct the Industrial Skills Framework on the Machinery & Equipment Sub Sector, all the information related to the aforesaid sector was gathered through literature review, surveys and further discussed in workshop sessions with experts from the sector.

The Machinery and Equipment (M&E) industry has been of strategic importance throughout the global industrial revolutions as one of the fundamental enablers for all economic segments such as the primary, manufacturing and services industries. The M&E industry represents one of the most innovative sectors in the economy, which combines all of the key future technologies including electronics, robotics, materials and software integration and thus a key player in the next industrial revolution - Industry 4.0. Based on the findings obtained throughout the Occupational Analysis on the industry, 32 job areas have been identified and confirmed to be in tandem with MSIC 2008 with 132 job titles.

## TABLE OF CONTENT

ABSTRACT	i
LIST OF FIGURES	iii
LIST OF TABLES	iv
LIST OF ABBREVIATIONS	V
GLOSSARY	vii
1. ABOUT THE INDUSTRIAL SKILLS FRAMEWORK	01
2. SECTORIAL INFORMATION	05
2.1 Scope of Industry	05
2.2 Industrial Landscape in Malaysia	05
2.3 Challenges Faced by the Industry in Employment	07
2.4 Employment Demand in Machinery & Equipment Industry	08
2.4.1 Labour Force in Malaysia	08
2.4.2 Employment and Productivity of Machinery & Equipment Industry	09
2.5 The Way Forward	09
3. SKILLS FRAMEWORK	10
3.1 Development of Occupational Structure	10
3.1.1 Description of Level	11
3.1.2 Career Path Structure	12
3.1.3 Job Entry Level	13
3.1.4 Occupational Structure (OS)	13
3.2 Job Description Table	20
4 RECOMMENDATION AND CONCLUSION	<b>2</b> 1
4.1 Recommendation	<b>2</b> 1
4.2 Conclusion	22
REFERENCE	23
ANNEX 1: LIST OF CONTRIBUTORS	24
ANNEX 2: JOB DESCRIPTION TABLE	29
ANNEX 3: LIST OF CRITICAL JOB TITLES	10

ANNEX 4: TRAINING CONTENT TABLE



#### **FIGURES**

#### **TITLE PAGE**

Figure 1.1	Value Chain Activities in M&E Industry
Figure 1.2	Development Scope for Industrial Skills Framework
Figure 1.3	Value Chain Structure of M&E Industry
Figure 2.1	Industrial Landscape in Malaysia
Figure 2.2	Top 3 reasons for difficulty in recruitment of hard to fill positions
Figure 2.4	Concept and definition of labour force in Malaysia
Figure 2.5	Number of Persons Engaged for Manufacturing Machinery and Equipment N.E.C by sub-sector, 2015 and 2017, Malaysia
Figure 3.1	Description of Level
Figure 3.2	Career Path Structure

**PAGE** 



#### **TABLES**

#### TITLE

Table 1.1	Employment Pathway for M&E
Table 3.1	Occupational Structure (1 of 6)
Table 3.2	Occupational Structure (2 of 6)
Table 3.3	Occupational Structure (3 of 6)
Table 3.4	Occupational Structure (4 of 6)
Table 3.5	Occupational Structure (5 of 6)
Table 3.6	Occupational Structure (6 of 6)

#### **PAGE**

### LIST OF ABBREVIATIONS

AC Alternating Current

BDA Big Data Analytics

BOM Bill of Materials

CAD Computer-Aided Design

CAE Computer-Aided Engineering

CAM Computer-Aided Manufacturing

CNC Computer Numerical Control

COL Critical Occupational List

CSC Critical Skills Monitoring

DC Direct Current

DoSH Department of Occupational Safety and Health

**DoSM** Department of Statistics Malaysia

DSD Department of Skills Development

DT Destructive Testing

**E&E** Electric & Electronic

Electro-Magnetic Compatibility

Electro-Magnetic Interference

EMP Electro-Magnetic Pulse

**ERP** Enterprise Resource Planning

FAT Factory Acceptance Test

**FEA** Finite Element Analysis

FPGA Field Programmable Gate Array

GD&T Geometrical Dimensioning and Tolerancing

GDP Gross Domestic Product

HSE Health, Safety and Environment

**IIOT** Industrial Internet of Things

**ILMIA** Institute of Labour Market Information and Analysis

IP Ingress Protection

IPC Industrial Personal Computer

IR 4.0 Industrial Revolution 4.0

ISIC International Standard Industrial Classification

Iso International Organisation for Standardisation

KPI Key Performance Indicator

### LIST OF ABBREVIATIONS

**LFPR** Labour Force Participation Rate

M&E Machinery & Equipment

Machine to Machine

MC Microcontroller

MEGA Missouri Educator Gateway Assessments

MEIF Machinery & Engineering Industries Federation

MEMA Machinery and Equipment Manufacturers Association

MIDA Malaysian Investment Development Authority

MITI Ministry of International Trade and Industry

MNC Multinational Corporation

MPC Malaysia Productivity Corporation

MQA Malaysian Qualifications Agency

MQF Malaysian Qualifications Framework

MSC Malaysian Skills Certificate

MSIC Malaysian Standard Industrial Classification

MSTMA Malaysian Special Tooling and Machining Association

N.E.C Not Elsewhere Classified

NCS National Competency Standard

NDT Non-Destructive Testing

NOSS National Occupational Skills Standard

OA Occupational Analysis

OD Occupational Description

OECD Economic Co-Operation and Development

OF Occupational Framework

Os Occupational Structure

OEE Overall Equipment Effectiveness

Osha Occupational Safety and Health Act

PCB Printed Circuit Board

PLC Programmable Logic Controller

PSoC Programmable System on Chip

QA Quality Assurance

QMS Quality Management System

R&D Research & Development

## LIST OF ABBREVIATIONS

SAT Site Acceptance Test

**SME** 

**SPC** 

**TNA** 

**TQM** 

SBC Single Board Computer

Small and Medium Enterprises

Statistical Process Control

Training Needs Analysis

Total Quality Management

### GLOSSARY/

Computer-Aided Design

The use of a wide range of computer-based tools that assist engineers, architects, and other design professionals in their design activities to create physical designs, usually three-dimensional.

**Computer Numerical Control** 

The digital control of a physical machine that consists of a series of integrated actuators, power electronics, sensors, and dedicated computer running under a real-time operating system.

Critical Occupational List A list of occupations for which there is strong evidence that there is significant labour market shortage that may be alleviated through government action.

Fourth Industrial Revolution (IR 40)

The current and developing environment in which disruptive technologies and trends such as the Internet of Things (IoT), robotics, Virtual Reality (VR) and Artificial Intelligence (AI) are changing the way we live and work.

Industrial Automation Engineering A combination of electronics, mechanics, and electrical, and includes the control or interaction of computers, motors, hydraulics, pneumatics, and other processes which are applied and used within manufacturing.

Industry4WRD

Malaysia's national policy on Industry 4.0, which calls for a smarter and stronger manufacturing sector driven by people, processes, and technologies. Industry4WRD is a collaborative effort between the Government, industry, and academia, aiming for enhanced productivity, greater job creation, and the creation of a high-skilled talent pool in the manufacturing sector.

**Labour Demand** 

Indicates the total labour that the economy is willing to employ at any given point of time.

**Labour Force** 

As the sum of persons in employment and persons in unemployment. Together, these two groups of the population represent the current supply of labour for the production of goods and services taking place in a country through market transactions in exchange for remuneration.

Machinery & Equipment Industry

To catalyse Malaysia's transition into a high-technology, Industry 4.0-ready nation, due to its linkages to various large-scale economic sectors such as manufacturing and services.

**Machining** 

Any of various processes in which a piece of raw material is cut into a desired final shape and size by a controlled material-removal process. The processes that have this common theme, controlled material removal, are today collectively known as subtractive manufacturing, in distinction from processes of controlled material addition, which are known as additive manufacturing.

### **GLOSSARY**

Manufacturing

The process of transforming materials or components into finished products that can be sold in the marketplace.

Manufacturing industry

One that engages in the transformation of goods, materials or substances into new products. The transformational process can be physical, chemical or mechanical. Manufacturers often have plants, mills or factories that produce goods for public consumption. Machines and equipment are typically used in the process of manufacturing.

Occupational Description (OD)

A broad, general, and written statement of a specific job, based on the findings of the job analysis.

Occupational Framework (OF)

The outcome of Occupational Framework of identifying the work scope of the occupational areas in terms of competencies.

**Prototype** 

An engineering-quality sample build of a product, typically intended to test high-risk aspects of the design.

**Quality Assurance** 

The maintenance of a desired level of quality in a service or product, especially by means of attention to every stage of the process of delivery or production.

**Quality Management** 

The act of overseeing all activities and tasks needed to maintain a desired level of excellence. This includes the determination of a quality policy, creating and implementing quality planning and assurance, and quality control and quality improvement.

**Tooling** 

Hardware (or software) that is developed specifically for a part so that when that tool is inserted into a general-purpose machine, that machine will produce or shape that part uniquely.



The Industrial Skills Framework is designed to provide information for a range of audiences, including apprentices, training providers and employers.

The development of the Industrial Skills Framework is also tied to Industry 4WRD National Policy Strategy S2: Ensure the availability of future talent by equipping workers with the necessary skillsets to work in the Industry 4.0. The rationale is ensuring the pipeline of future talent in the manufacturing sector is important as advances in manufacturing techniques and processes require a more highly-skilled and more educated workforces.

The focus on technical and vocational education and training (TVET), science, technology, engineering and mathematics (STEM) education will be the priority to ensure a continual supply of highly qualified talent. Structured industrial training programmes between industry and academia can close the gap between classroom modules and skills required in the environment. There is also a need to raise a profile of high-tech manufacturing industry as an attractive workplace and career option.

This framework may serve as a quick guide for those involve in manpower development planning. This document will help them to structure their manpower development programmes more objectively. This development of the framework covers the definition of M&E industry, including the Engineering Support Services (ESS). But the content of the framework does not include the overall value chain and eco-system of M&E industry (as per Figure 1.1). The focus area and scope of the development also refer to established occupational standard definition, such as MASCO and MSIC 2008 document.



#### **OBJECTIVES**

- » Individuals make the right decision on skills development.
- » Employers to recognise skills and invest in skills training for their employees
- » Training providers to design programmes that address the manpower and skills needed.



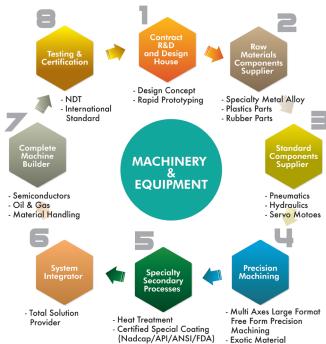


Figure 1.1: Value Chain Activities in M&E Industry

#### THE FRAMEWORK IS ORGANISED INTO THREE MAIN SECTIONS

- » Occupational Structure
- » Job Profiling
- » Job Competencies and Skills Categories

The framework captures the consensus of the focus group consisting of employers, subject matter experts and expert workers in M&E. The focus group explored M&E industry by identifying job areas, career pathways, key job functions and competencies. The framework also provides information on the required standard of the occupations and the underlying knowledge and skills deemed critical to the development of those competencies.

Employers may use the framework as a reference to develop their own training programme based on their organisations' objectives. The framework is not intended to dictate the industry on developing employees' skills competency.

The Industrial Skills Framework is based on a number of resources such as input from Focus Group Discussion (FGD), studies on occupational standard and supply and demand report published by various agencies in Malaysia. These agencies are Department of Skills Development (DSD), Institute of Labour Market Information and Analysis (ILMIA), TalentCorp Malaysia and many other reports related to Machinery and Equipment (M&E) sub sector in Malaysia.

The most important part of the framework development process is the composition of focus group members. They are selected based on their credentials, vast hands-on experience and possessed a minimum 7-year experience in M&E sector. Their expertise and insights are imperative to this document which is relevant to the current industry development.



The Industrial Skills Framework for Machinery & Equipment sector provides information on:



Figure 1.2 Development Scope for Industrial Skills Framework

While the Industrial Skills Framework is designed for use in competency-based programmes, they can well be used to develop and implement time-based or hybrid apprenticeships or to guide the development of other types of vocational education and academic programmes. With the Skills Framework, individuals are equipped to make informed decisions about career choices, as well as take responsibility for skills upgrading and career planning.

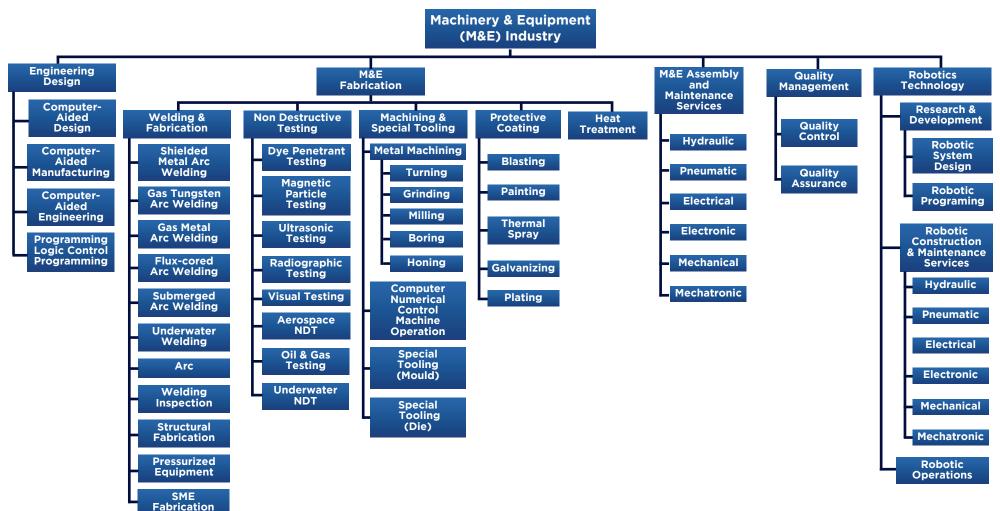
ASSESS CAREER INTERESTS	PREPARE FOR DESIRED JOBS	UPSKILLING & RESKILLING	PROFESSIONAL & LICENSING
<ul><li>» Discover</li><li>employment</li><li>opportunities</li></ul>	<ul><li>» Understand required skills and competencies</li></ul>	<ul> <li>» Identify relevant training programmes to equip oneself with</li> </ul>	<ul><li>» Plan for career development/ transition</li></ul>
<ul><li>» Understand career pathways</li></ul>	<ul> <li>» Recognise</li> <li>required skills and</li> <li>competencies for</li> </ul>	the required skills and competencies	<ul> <li>Identify training programmes to upgrade and</li> </ul>
<ul><li>» Recognise required personal attributes</li></ul>	the intended job role	<ul><li>» Participate in on- the-job training</li></ul>	improve skills
		opportunities provided by the	» To obtain a professional license
		company.	» Get recognition
			from licensing body

Table 1.1 Employment pathways for M&E

M&E industry comprises many industry players that support each other. Figure 1.3 shows list of industry players that involve directly in M&E industry.

## ABOUT THE INDUSTRIAL SKILLS FRAMEWORK

Figure 1.3 Value Chain Structure of M&E Industry





#### 2.1 SCOPE OF INDUSTRY

Machinery manufacturing is one of the largest and most competitive sectors of Malaysia. According to MIDA, the M&E industry serves as the catalyst for Malaysia's transition into a high-technology, Industry 4.0-ready nation, due to its linkages to various large-scale economic sectors such as manufacturing, construction and services.

Machinery and equipment manufacturing industries provide a range of essential products and technology for applications in several other manufacturing and service industries. The market is driven by wide applications of information technology in machinery, technology innovations in machinery, and advancements in process control. Increased efforts by key industry players to combine specialized architecture, engineering, and logistics and produce highly efficient equipment and machinery are factors that fuel the growth of the market.

The Machinery and Equipment (M&E) sector has been identified as one of the catalytic sub-sectors under the 11th Malaysia Plan due to its cross-cutting linkages with all economic segments such as the primary, manufacturing and services sectors. The growth will focus on the manufacturing of high value added and high technology M&E.

#### 2.2 INDUSTRIAL LANDSCAPE IN MALAYSIA

The economic impact of machinery manufacturing extends throughout the Malaysian economy. Machinery industries provide essential and highly sophisticated technology for many other manufacturing and service industries. Industrial process controls and other automation technologies enable end-users to maximize the productivity of their equipment. Sales of many types of machinery are accompanied by a variety of high-value services as well, including specialized architecture, engineering, and logistics.

Driven by industry trends including Industry 4.0 and the Industrial Internet of Things (IIoT), M&E companies are currently revolutionising their production processes, adopting key Industry 4.0 technologies to increase the level of automation, connectivity, and big data analytics (BDA) required in a smart factory environment. This includes connecting cyber and physical systems via an Enterprise Resource Planning (ERP) system, as well as employing remote monitoring, machine-to-machine (M2M) communication, and fully robotic, automated assembly lines in their production floors. A local company has ventured into developing software and platforms as well as providing ERP, production monitoring and supply chain management services and solutions to manufacturing companies.

Malaysia is the leading manufacturer of specialised-process machinery for M&E industry and automation equipment in the SEA region. They can produce advanced machinery with full automation and robotics handling systems, and can easily integrate themselves into global supply chains, exporting their products worldwide.

### SECTORIAL INFORMATIC



Malaysia is home to 1,418 M&E companies across multiple fields.



Investments projected to reach RM30.8 billion, while exports are expected to reach RM48.3 billion in 2020.



Providing world-class design & development, test simulation and software programming, structure fabrication, module assembly & integration, and automation solutions services.



A total of 77 projects with investments amounting to RM2.2 billion were approved in 2017

Figure 2.1: Industrial Landscape in Malaysia

Innovation and R&D will spur the growth of more sophisticated M&E. Access to financing for this may prove to be a challenge; especially from the commercial financial sector, which usually evaluates such loan applications conservatively. This could be an area of interest for potential investors seeking to enter the market and help integrate industry players in the global supply chain through strategic collaborations.

Malaysia Gross Domestic Product (GDP) recorded RM 1,362.8 billion in 2018, grew by 4.8 percent as compared to 5.7 percent in 2017. Services and manufacturing remain the main contributors of with 56.7 percent and 22.4 percent respectively.

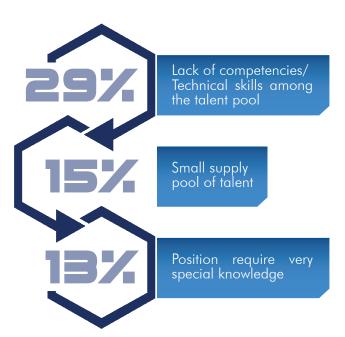
# RME

In 2018, Machinery and Equipment industry contributed 3.2 percent which is RM9.7 billion of the manufacturing total GDP of RM304.8 billion. This industry GDP increased by 5.3 percent compared to 5.2 percent in 2017.

Exports of M&E have exceeded more than RM40.6 billion in 2018, grew by 2.1 percent and are expected to grow at an average annual growth rate of 4.1 percent to reach RM43 billion in 2020. Export destinations include Singapore, the U.S.A and Japan. Meanwhile, Imports recorded a value of RM73.6 billion in 2018 and imports are mainly for advanced, high-tech machines and components and some general machinery & equipment that are not available locally.

#### 2.3 CHALLENGES FACED BY THE INDUSTRY IN EMPLOYMENT

A study was conducted by ILMIA on the talent supply for M&E industry in Malaysia. Based on the findings, it stated that there are huge talent gaps in the M&E sector, and highlighted the need for more stakeholder collaborations. Figure 2.2 and Figure 2.3 show the industry has difficulties in recruiting skilled workers and professionals in M&E sector<sup>4</sup>.



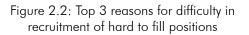




Figure 2.3: Top 3 skills gap of entry level employees

<sup>&</sup>lt;sup>2</sup>Department of Statistics Malaysia. 2019. National Account Gross Domestic Product 2018. Page 42

<sup>&</sup>lt;sup>3</sup>Department of Statistics Malaysia. 2019. National Account Gross Domestic Product 2018. Page 38 <sup>4</sup>Institute of Labour Market Information and Analysis (ILMIA). 2019. M&E Environmental Scan 2018

# SECTORIES SECTOR

#### 2.4 EMPLOYMENT DEMAND IN MACHINERY & EQUIPMENT INDUSTRY

Labour demand indicates the total labour that the economy is willing to employ at any given point of time. At the microeconomic level, labour demand by firm refers to positions in the company; and through the process of hires and separations, the information by filling positions and vacancies can be estimated.

#### 2.4.1 LABOUR FORCE IN MALAYSIA

Labour force can be defined as the sum of persons in employment and persons in unemployment. Together these two groups of the population represent the current supply of labour to produce goods and services taking place in a country through market transactions in exchange for remuneration<sup>5</sup>. The concept and definition of the labour force in Malaysia are stated in Figure 2.4 below.

#### **WORKING AGE**

All persons aged between 15 to 64 years who are either in the labour force or outside the labour force.

#### LABOUR FORCE

All persons in the working age who are either employed or unemployed.

#### **EMPLOYED**

All persons who, at any time during the reference week worked at least one hour for pay, profit or family gain either as employers, employees, own account workers or unpaid family workers.

#### **UNEMPLOYED**

All persons who did not work during the reference week and are classified into two groups that are actively unemployed and inactively unemployed.

#### **OUTSIDE LABOUR FORCE**

All persons not classified as employed or unemployed are classified as outside labour force. This category consistes of housewives, students (including those going for further studies), retirees, disabled person and those not interested in looking for jobs.

Figure 2.4: Concept and definition of labour force in Malaysia

<sup>&</sup>lt;sup>5</sup>International Labour Organization. 2018.Labour force (2019, 30 September)
Retrieved from https://www.ilo.org/global/statistics-and-databases/statistics-overview-and-topics/WCMS\_470304/lang--en/index.htm

# SECTORIES SECTORIES

#### 2.4.2 EMPLOYMENT AND PRODUCTIVITY OF MACHINERY AND EQUIPMENT INDUSTRY

The M&E Industry employed 103,679 employees in 2017 which encompasses 4.7 percent of the total manufacturing workforce. This industry employees grew with Compound Annual Growth Rate (CAGR) of 6.8% per annum since 2015.

The industry registered a Labour productivity of RM82,700, lower than RM94,000 that registered in 2015. This resulted from minimal increase of added value as compared to the increased of employees for the respective period.



Figure 2.5 No of Employees and Labour Productivity in Machinery and Equipment Industry

#### 2.5 THE WAY FORWARD

In light of recent economic development plans in Malaysia towards Industry 4.0, M&E companies in Malaysia are currently revolutionising their production processes, adopting key Industry 4.0 technologies to increase the level of automation, connectivity, and big data analytics. Skills and competencies of the workforce is essential to produce economic value in an organization as well as industry. Workforce need to be equipped with continuous training and development for new skills and technologies update. Thus, consistency supply of skilled workforce that tailor to industry needs, help to enhance industry's productivity and its contribution to Malaysia's GDP.

<sup>&</sup>lt;sup>6</sup> Department of Statistic Malaysia (DOSM). (2018). Annual Economic Statistic 2018



Skills Framework provides a summary of the occupations and to get a clear picture of what the job entails, the context and setting in which this work is typically performed and the career pathway available to individuals in the occupation.

#### THE DEVELOPMENT OF THE SKILLS FRAMEWORK CONSISTS OF TWO (2) MAIN PART, WHICH INCLUDE;

- » Occupational Structure (OS)
- » Job Description Table



#### 3.1 DEVELOPMENT OF OCCUPATIONAL STRUCTURE (OS)

The content of the OS consists of 3 main items detailed as below:

Job Area - Focusing one's occupational concentration on a specific area of expertise

Occupation Title and other Potential Job Titles used to identify the occupation. The occupational title identifies the specific job role for which the apprentice is being trained. It is important to use nomenclature that describes a job, as opposed to using a title that describes an occupational field, which may include numerous jobs performed at varying levels of expertise and autonomy.

Occupational Pathways - This section describes the possible career pathways for someone who completes an apprenticeship in this field and aspires to move to higher level positions or occupations. The competencies required for the career movement can be attained either from formal education or on the job training experience.



#### 3.1.1 DESCRIPTION OF LEVEL

The development of the Occupational Structure (OS) is based on standard competency level for each job area. This is to ensure that the OS can be referred to any level of business organisation from SMEs to MNCs. The competency level was also based on the three domains which include the Knowledge, Skills & Competence domain areas.

LEVEL	DESCRIPTION OF LEVEL						
6	Knowledge	Advanced knowledge of a field of work or study, involving a critical understanding of theories and principles.					
	Skills	Advanced skills, demonstrating mastery and innovation, required to solve complex and unpredictable problems in a specialised field of work or study.					
	Competence	Manage complex technical or professional activities or projects, take responsibility for decision making in unpredictable work or study contexts; take responsibility for managing professional development of individuals and groups.					
5	Knowledge	Comprehensive, specialised, factual and theoretical knowledge within a field of work or study and an awareness of the boundaries of that knowledge.					
	Skills	A comprehensive range of cognitive and practical skills required to develop creative solutions to abstract problems.					
	Competence	Exercise management and supervision in contexts of work or study activities where there is an unpredictable change; review and develop performance of self and others.					
4	Knowledge	Factual and theoretical knowledge in broad contexts within a field of work or study.					
	Skills	A range of cognitive and practical skills required to generate solutions to specific problems in a field of work or study.					
	Competence	Exercise self-management within the guidelines of work or study contexts that are usually predictable but are subject to change; supervise the routine work of others, taking some responsibility for the evaluation and improvement of work or study activities.					
3	Knowledge	Knowledge of facts, principles, processes and general concepts, in a field of work or study.					
	Skills	A range of cognitive and practical skills required to accomplish tasks and solve problems by selecting and applying basic methods, tools, materials and information.					
	Competence	Take responsibility for completion of tasks in work or study; adapt own behavior to circumstances in solving problems.					
2	Knowledge	Basic factual knowledge of a field of work or study.					
	Skills	Basic cognitive and practical skills required to use relevant information in order to carry out tasks and to solve routine problems using simple rules and tools.					
	Competence	Work or study under supervision with some autonomy.					
1	Knowledge	Basic general knowledge.					
	Skills	Basic skills required to carry out simple tasks.					
	Competence	Work or study under direct supervision in a structured context.					

Figure 3.1: Description of Level



#### **3.1.2 CAREER PATH STRUCTURE**

The career path structure is describing career progression of technical personnel. Personnel may progress to the technical expert role or may opt to progress to managerial roles. Consulting firms would groom their engineers into management, some larger firms have paths that allow engineers to maintain a highly technical role throughout their careers. The career progression of the two pillars is described in Figure 3.2: Career Path Structure.

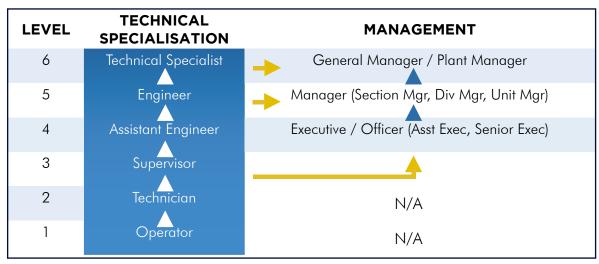


Figure 3.2: Career Path Structure



#### 3.1.3 JOB ENTRY LEVEL

The job entry level and requirements for this structure are based on industry practice. This framework only describes the career path structure for the job area. The employment or recognition for the job title will be based on the company internal procedure. Most companies specify the job entry-level based on academic qualifications such as a diploma or a degree. There are also companies that recognise their employees based on the experience and competency level. The government is keen on promoting the TVET related programmes in Malaysia, certificates from the technical and vocational education pillars are now recognised by the industry as one of the job entry levels for employment.

#### 3.1.4 OCCUPATIONAL STRUCTURE (OS)

An Occupational Structure (OS) is used to identify the work scope of the occupational areas in terms of competencies. It is used to analyse skilled human resource competency requirements for the sector. The development of the OS is a preliminary process in developing the human capital development in any industry. The OS is described and analysed by means of various classificatory schemes, which group similar occupations together according to specific criteria such as skill, employment status, or job function.

The chapters will present the findings of the study that is translated into the OS and levels of competencies. The total of job areas identified is 32 with a total of 138 job titles was identified. Table 3.1 to Table 3.6 show the OS developed for M&E Industry.

SECTOR	MACHINERY & EQUIPMENT (M&E) SERVICES							
JOB AREA		MACHINERY & EQUIP	PMENT (M&E)	DESIGN				
		RESEARCH & DEV	ELOPMENT (	R&D)				
SUB AREA/LEVEL	ELECTRICAL	ELECTRONIC	MECHATRONIC		MECHANICAL			
6		R&D Lead Engineer						
5	R&D Electrical Engineer	R&D Control System Er	ngineer	R&D	Mechanical Engineer			
4	R&D Electrical Assistant Engineer	R&D Control System Assista	R&D Control System Assistant Engineer R&D Mechanical Assista					
3	Electrical Supervisor	Electronics Supervisor Mechatronics Supervisor		cs Supervisor	Mechanical Supervisor			
2	Electrical Technician	Electronics Technician	Mechatronics Technician		Mechanical Technician			
1	No Level	No Level	No	Level	No Level			

Table 3.1: Occupational Structure (1 of 6)

SECTOR		MACHINERY & EQUIPMENT (M&E) SERVICES								
JOB AREA		M&E FABRICATION								
				MACHINING	& SPECIAL TOO	DLING				
SUB AREA/ LEVEL	М	IETAL MACHIN	NING	COMPUTER NUMERICAL CONTROL (CNC) MACHINE OPERATION			SPECIAL TOOLING (MOULD)	SPECIAL TOOLING (DIE)		
6			Metal Machin	ing Specialist			Special Tooling (Mould) Specialist	Special Tooling (Die) Specialist		
5		Metal Machining Engineer						Special Tooling (Die) Designer		
4			Metal Machining A	Assistant Engineer			Special Tooling - Mould Maker	Special Tooling - Die Maker		
3	1	Machining Supervisor CNC Machine Supervisor					Machine Supervisor	Machine Supervisor		
2		Machinist		(	CNC Machinist		Machinist	Machinist		
1	Machine Operator (Turning, Milling, Boring)	Grinding Machine Operator	Honing Machine Operator	Turning CNC Machine Operator	Milling & Boring CNC Machine Operator	Grinding CNC Machine Operator	Machine Operator	Machine Operator		

Table 3.2: Occupational Structure (2 of 6)

SECTOR		MACHINERY & EQUIPMENT (M&E) SERVICES									
JOB AREA	M&E FABRICATION										
SUB AREA\ LEVEL	HEAT TREATMENT		PROTECTIV	E COATING							
	HEATTREATMENT	BLASTING & PAINTING	THERMAL SPRAY	GALVANISING	PLATING						
6	No Level	No Level	No Level	No Level	No Level						
5	Heat Treatment Metallurgist	Blasting & Painting Engineer	No Level	No Level	No Level						
4	Heat Treatment Assistant Metallurgist	Blasting & Painting Assistant Engineer	No Level	No Level	No Level						
3	Heat Treatment Supervisor	Blasting & Painting Supervisor	Thermal Spray Supervisor	Galvanising Supervisor	Plating Supervisor						
2	Heat Treatment Operator	Blasting & Painting Technician	Thermal Spray Painter	Galvanising Technician	Plating Technician						
1	No Level	Blaster Painter	Painter	Galvaniser	Plating Operator						

Table 3.3: Occupational Structure (3 of 6)

## SKILLS FRAMEWORK

SECTOR		MACHINERY & EQUIPMENT (M&E) SERVICES									
JOB AREA		M&E ASSEMBLY, TESTING AND REPAIR									
SUB AREA/ LEVEL	PROCESS ENGINEERING	INDUSTRIAL ENGINEERING	HYDRAULIC	PNEUMATIC	ELECTRICAL	ELECTRONIC	MECHANICAL	MECHATRONIC	AUTOMATION		
6	No Level	No Level	Hydraulics Specialist	Pneumatics Specialist	Electrical Specialist	Electronics Specialist	Mechanical Specialist	Mechatronics Specialist	Automation Specialist		
5	Process Engineer	Industrial Engineer	Hydraulics & Pne	umatics Engineer	Electrical Engineer	Electronics Engineer	Mechanical Engineer	Mechatronics Engineer	Automation Engineer		
4	Process Assistant Engineer	Industrial Assistant Engineer	Hydraulics & Pne Engi		Electrical Assistant Engineer	Electronics Assistant Engineer	Mechanical Assistant Engineer	Mechatronics Assistant Engineer	Automation Assistant Engineer		
3	Production Supervisor	Production Supervisor	Hydraulics Supervisor	Pneumatics Supervisor	Electrical Supervisor	Electronics Supervisor	Mechanical Supervisor	Mechatronics Supervisor	Automation Supervisor		
2	Production Technician	Production Technician	Hydraulics Technician	Pneumatics Technician	Electrical Technician	Electronics Technician	Mechanical Technician	Mechatronics Technician	Automation Technician		
1	No Level	No Level	No Level	No Level	No Level	No Level	No Level	No Level	No Level		

Table 3.4: Occupational Structure (4 of 6)



SECTOR	MACHINERY & EQUIPMENT (M&E) SERVICES						
JOB AREA	QUALITY MANAGEMENT						
SUB AREA\ LEVEL	QUALITY CONTROL	QUALITY ASSURANCE					
6	No Level	No Level					
5	Quality Control Engineer	Quality Assurance Engineer					
4	Quality Control Assistant Engineer	Quality Assurance Assistant Engineer					
3	Quality Cont	rol Supervisor					
2	Quality Control Inspector						
1	No Level	No Level					

Table 3.5: Occupational Structure (5 of 6)

## SKILLS FRAMEWORK

5	ECTOR		MACHINERY & EQUIPMENT (M&E) SERVICES										
	JOB AREA		INDUSTRIAL AUTOMATION ENGINEERING										
			ROBOTI	C ENGINEERING		A	UTOMATION SYS	TEM ENGINEERIN	IG				
	SUB AREA/ LEVEL ROBO DESIG		INTEGRATED ROBOTIC SYSTEM DESIGN	ROBOTIC PROGRAMMING	ROBOTIC OPERATION CONTROL & MAINTENANCE	ELECTRICAL	ELECTRONIC	MECHATRONIC	MECHANICAL				
	6	Robotic Engineering		Specialist	Robotic Operation Specialist	Electrical Automation System Specialist	Electronic Automation System Specialist	Mechatronic Automation System Specialist	Mechanical Automation System Specialist				
	5	Robot Designer	Robotic System Design Engineer	Robotic Programming System Analyst	Robotic Operation Engineer	Electrical Engineer	Electronics Engineer	Mechatronics Engineer	Mechanical Engineer				
	4	Robot Assistant Designer	Robotic System Design Assistant Engineer	Robotics Lead Programmer	Robotic Operation Assistant Engineer	Electrical Assistant Engineer	Electronics Assistant Engineer	Mechatronics Asst. Engineer	Mechanical Assistant Engineer				
	3	Robot Making Technician	Robotic System Design Technician	Robotics Programmer	Robotic Operation Operator	Electrical Supervisor	Electronics Supervisor	Mechanical Supervisor	Mechatronics Supervisor				
	2	No Level	No Level	No Level	No Level	Electrical Technician	Electronics Technician	Mechanical Technician	Mechatronics Technician				

Table 3.6: Occupational Structure (6 of 6)



#### 3.2 JOB DESCRIPTION TABLE

The job description table was developed to give employer on the general and specific information on the job by outlining the responsibilities, the related skills and the knowledge required to perform the job. The construction of the content is based on the input from the subject matter expert (SME) collected during a brainstorming session. The job description and training content table were developed to serve two (2) main target which is the employer and also as a reference for training and education centre.

i. Purpose of Job Description Table for employer

Job Description Table is a broad, general, and written statement of a specific job, based on the findings of a job analysis. It is a summary of findings that helps employers to determine what an employee is supposed to do based on the determined position. Job description carried for general purpose typically includes the job summary, duties, purpose, responsibilities, scope, and working conditions of a job along with the job title. The item analysed in the job responsibilities table includes the Job Summary, Related Occupational Title, Pre-Requisites, Salary Range, Job Area, Competency Areas, Skills Category, Related Skills and Engineering Fundamental.

ii. Purpose of Job Description Table for Training and Education centre

Based on the details on the job description table, training and education centre can compose their training syllabus based on their targeted group and learning objective. The information on the table which includes the competency area, related skills and engineering fundamentals were outlined specifically for the job title based on the industry/SMEs input.

The table was designed so it can be referred and translated into a training outline for short term or long-term courses. For example, the training centre can use the engineering fundamentals as one of their specific training modules for their short-term training or combined it with related skills based on the targeted group learning objective. They can also refer to the competency area and skills category column for overall competency requirement for long-term courses. This can be used by any TVET institute offering skills program and also by any academic education centre that offering certificate or degree program based on their specific discipline.

The details of the job description table can be referred to Annex 2.

## RECOMMENDATION AND CONCLUSION

Based on the findings obtained throughout the Occupational Structure on the industry, 32 job areas have been identified and confirmed to be in tandem with MSIC with 132 job titles which 68 of them are defined as a critical job title.

The job titles identified require a holistic view in the development of standard, skills training and certification for recognition. This study provides a more comprehensive view of the industry needs in terms of skill development and thus assist human capital development activities to be determined and planned.

#### 4.1 RECOMMENDATION

During the development of the framework, the industry has proposed a few suggestions to ensure the continuity and sustainability of the framework. The recommendations are as follow:

» To extend the framework coverage to "Traits Specialisation" job area. The framework was developed based on the industry definition of M&E Sector. The job area is focused on the determined area in M&E Industry.

However, there are a lot of other related job areas that involve in the production of M&E product including the "Traits Specialisation" job areas which include Welding and Non-Destructive Testing (NDT). It is important that the Skills Framework for the Traits Specialisation to be developed as the industry really requires the expertise in that field.

- » To extend the training coverage to the M&E product users.

  M&E product came with all levels of complexity. There are products that require special license either from the manufacturer or statutory and regulatory body. Job titles such as Tower Crane Operator requires professional license before one can enter the industry. The industry has proposed that the government should extend the training coverage for the M&E industry, including the users of the products which
- » Development of one-stop central portal for M&E Human Capital Development.

require licensing requirements.

A one-stop central portal for M&E is a platform where multiple services are offered. The portal can be used as a platform to integrate all the stakeholders in the industry, including the industry players, training centres, employees and the apprentices. The platform will provide all the information on the M&E industry, including the latest industry information, incentives offered and the latest government direction for M&E sector.

## RECOMMENDATION AND CONCLUSION

The most important feature will be the application system built-in to the system that will bridge the employer with the prospect employee/apprentice for employment. The details of this framework will also be included in the portal and can be accessed/downloaded by anyone.

The portal will also become a platform for training centre to offer training programmes specific for M&E industry and enable the trainees to select training programmes based on their specific needs.

The system is proposed to be administered by the industry Association with the following justifications:

- » Strengthen the role of association in talent development.
- » Professionalism. M&E associations established by the companies and expertise in certain areas in M&E's value chan activities. Industrial Skills Framework lead by Industry Association. Thus, Industry Association has the ability to fully utilize all the available inputs from the report and put into action.
- » Reduce the cost of system maintenance and administration.
- » Industry serving industry and it is guided by the responsible agencies for M&E.
- Result oriented. The association is required to achieve KPI target agreed by both parties.

#### 4.2 CONCLUSION

The Industrial Skills Framework is a document developed with a purpose to provide guidelines on the overall human capital development requirement for the M&E industry. It is hoped that the result of this framework will be used as reference to fulfil the future of developing skilled personnel and certifying Malaysians in this sector towards improving the quality of the local sector and thus spurring Malaysia's global competitiveness.



Department of Statistics Malaysia. 2019. National Account Gross Domestic Product 2018. Page 1

Department of Statistics Malaysia. 2019. National Account Gross Domestic Product 2018. Page 42

Department of Statistics Malaysia. 2019. National Account Gross Domestic Product 2018. Page 38

International Labour Organization. 2018. Labour force (2019, 30 September) Retrieved from https://www.ilo.org/global/statistics-and-databases/statistics-overview-and-topics/WCMS\_470304/lang-en/index.htm

Department of Statistics Malaysia. 2019. The Labour Force Survey Report 2018. Page 12

Department of Statistics Malaysia. 2019. Employment Statistics Second Quarter 2019. Page 14

Department of Statistics Malaysia. 2019. Employment Statistics Second Quarter 2019. Page 33

Department of Statistics Malaysia. 2019. Employment Statistics Second Quarter 2019. Page 39

Department of Statistics Malaysia. 2019. Employment Statistics Second Quarter 2019. Page 45

Department of Statistics Malaysia. 2019. Employment Statistics Second Quarter 2019. Page 51

Department of Statistic Malaysia (DOSM). (2018). Annual Economic Statistic 2018.

Ministry of International Trade and Industry (MITI). (2018). Industry4wrd: National Policy on Industry 4.0. Retrieved from https://www.miti.gov.my/miti/resources/National%20Policy%20on%20Industry%20 4.0/Industry4WRD Final.pdf

# ANNEX 1 LIST OF CONTRIBUTORS

# LIST OF CONTRIBUTORS FOR THE MACHINERY & EQUIPMENT SECTOR SKILLS FRAMEWORK DEVELOPMENT

NO	NAME	ORGANISATION
1	Mr. Gangga Sinaran Maqnikham	Muhibbah Engineering Sdn Bhd
2	Mr. Erik Selvanayagam Velu	SMC Automation Sdn Bhd
3	Mr. Mohammad Amin bin Yahya	FES Equipment Services Sdn Bhd
4	Mr. Chan Chee Tatt	Favelle Favco Cranes (Malaysia) Sdn Bhd
5	Mr. Zawawi Bin Hj. Effandi	Tuvnord (Malaysia) Sdn Bhd
6	Mr. Lai Yit Kean	OMRON Malaysia Sdn Bhd
7	Mr. Mohd Zabri Bin Zakaria	KUKA Robot Automation (Malaysia) Sdn Bhd
8	Mr. Mat Arif Bin Idris	SKF Bearing Industry (Malaysia) Sdn Bhd
9	Ms. Zuriani Binti Usop	Machinery Technology Centre SIRIM Berhad
10	Ms. Siti Hasmah Binti Ismail	CEO Office, Standard Training Consultancy (STC), SIRIM Berhad
11	Mr. Jason Cheah Kuen Liang	RSI Automation (M) Sdn Bhd
12	Mr. Woo Ah Keong	Master Jaya Environmental Sdn Bhd
13	Ms. Carol Ong Kim Hong	WEG South East Asia Sdn Bhd
14	Mr. Muhammad Fauzan Bin Yusoff	Destini Group Berhad (Destini Shipbuilding & Engineering Sdn Bhd)
15	Mr. Mohd Syahrill Anuar Bin Hasan	OGPC SDN BHD (A Member of DNeX Group)
16	Mr. Osman Bin Hj Isa	Department of Safety and Health (DoSH) Selangor
17	Ms. Nursyazwani Binti Zulhaimi	Talent Corporation Malaysia Berhad (TalentCorp)

# LIST OF CONTRIBUTORS FOR THE MACHINERY & EQUIPMENT SECTOR SKILLS FRAMEWORK DEVELOPMENT

NO	NAME	ORGANISATION
18	Mr. Muhammad Razif Bin Saidun	ABB Malaysia Sdn Bhd
19	Mr. Mohd Noorizwan Bin Nordin	Department of Safety and Health (DOSH) Selangor
20	Mr. Zainuddin Bin Timin	SIRIM Berhad
21	Mr. Mohd Adzraus Bin Mohd Johar	Sapura Machining Corporation Sdn Bhd
22	Y.M Tengku Mohd Farid Bin Tengku Hassim	TXMR SdnBhd
23	Mr. Chia Chin Wee	DF Automation & Robotics Sdn Bhd
24	Mr. Zuhaili Bin Mohd Rodzi	Integrasi Erat Sdn Bhd
25	Mr. Fairurizam Bin Kasmuri	KNM Group Berhad
26	Mr. Haslimy Bin Yaakob	Autokeen Sdn Bhd

# LIST OF VERIFIERS FOR SKILL FRAMEWORK DEVELOPMENT

NO	NAME	ORGANISATION
1	Mr. Tiong Khe Hock	OMRON Malaysia Sdn Bhd
2	Mr. Jaafar Bin Baidi	Machinery and Equipment Manufacturers of Association (MEMA)
3	Mr. Ricky Soo	RS Advisory Sdn. Bhd.
4	Mr. Raja Ratnam A.	Tech Terrain College (TTC)
5	Mr. Keeran Raaj	Tech Terrain College (TTC)
6	Ms. Sasha Ratnam	Tech Terrain College (TTC)
7	Ts. Dr. Muhamad Farid Bin Daud	German-Malaysian Institute (GMI)
8	Ms. Aminah Binti Mohd. Taib	Muhibbah Engineering (M) Bhd
9	Datuk Mohamad Saleh Bin Ghazali	Micromagna Machinery Sdn. Bhd

#### LIST OF WORKFORCE TEAM FOR SKILLS FRAMEWORK DEVELOPMENT

NO	NAME	ORGANISATION
1	Dr. Mazlina Binti Shafi'i	Malaysia Productivity Corporation (MPC)
2	Ms. Halisa Mohamad Halil	Malaysia Productivity Corporation (MPC)
3	Mr. Abdul Rahman Bin Kamis	Malaysia Productivity Corporation (MPC)
4	Ms. Nurul Alia Rahim Omar	Malaysia Productivity Corporation (MPC)
5	Mr. Poobalan A/L Murugesan	Human Resources Development Fund (HRDF)
6	Mr. Mohd Amin Bin Haron	Department of Skills Development (DSD)
7	Mr. Fahiszam Bin Saad	IWM Group Resources
8	Ms. Norfadilah Binti Ithnin	IWM Group Resources
9	Mr. Chan Chee Tatt	Favelle Favco Cranes (M) Sdn. Bhd.

# ANNEX 2 JOB DESCRIPTION TABLE

#### **MECHANICAL ENGINEER**

JOB SUMMARY: Mechanical Engineers play an important role in the M&E industries. He/She designs, develops, builds, and maintains all sorts of mechanical devices, tools, engines and machines. He/She are able to design, manufacture and maintain everything from small parts like miniature connectors to large machine tools like drill presses. He/She takes a product from start to finish, and designs for aesthetics, functionality, and durability.

Related Occupational Title(s): Process Engineer, Industrial Engineer, Pneumatics Engineer, Hydraulics Engineer, Mechatronics Engineer, Automation Engineer and Robotic Operation Engineer.

Salary Range: RM3, 000 - RM6, 000

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Research & Development (R&D)	<ul> <li>Mechanical Design</li> <li>Determine regulatory and authority body compliance requirement</li> <li>Prepare and validate quality management requirement</li> <li>Prepare and evaluate product conceptual design modelling</li> <li>Carry out design engineering analysis</li> <li>Prepare design specification</li> <li>Produce BOM list</li> </ul>	<ul> <li>Finite Element Analysis (FEA)</li> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Ergonomics and Aesthetics Value</li> <li>Industry 4.0 (i4.0)</li> </ul>		
	Product Prototyping	<ul> <li>Carry out design fabrication and assembly</li> <li>Perform testing and commissioning of product design (NDT &amp; DT)</li> <li>Execute fine tuning and optimisation for product design</li> <li>Produce final product prototyping</li> </ul>	- Big Data Analytics - Artificial Intelligence	

	JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
	Product Documentation Management	<ul> <li>Perform product prototype documentation management including user manual, operating manual and maintenance manual</li> <li>Provide relevant information and documentation for other parties</li> </ul>	-System Integration -Additive Manufacturing -Internet of Things -Cybersecurity -Cloud computing -Augmented Reality -Autonomous Robot -Advanced Materials -Simulation	

JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
M&E Assembly, Testing and Repair	Production Planning	<ul> <li>Prepare and evaluate product specification including material specification, BOM list and design drawing</li> <li>Determine machine operation requirements and machining process</li> <li>Carry out resources planning for production requirements including for method, manpower and machinery &amp; equipment</li> <li>Machining Process</li> <li>Statistical Process Commander</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Total Quality Manag</li> </ul>	<ul> <li>Overall Equipment Effectiveness (OEE)</li> <li>Statistical Process Control (SPC)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> </ul>	
	Product Fabrication	<ul> <li>Carry out machine parameter setting according to product specification</li> <li>Carry out machining activities</li> </ul>		

	JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
	<ul> <li>Plan and oversee pro cutting, forming and j</li> <li>Oversee heat treatme</li> <li>Monitor and verify pro</li> </ul>	<ul> <li>Coordinate CNC machine operation</li> <li>Plan and oversee product fabrication operation including cutting, forming and joining</li> <li>Oversee heat treatment for the product</li> <li>Monitor and verify product finishing method including for sand blasting or painting and coating</li> </ul>	-Lean Manufacturing  Industry 4.0 (i4.0)  - Big Data Analytics  - Artificial Intelligence  - System Integration  - Additive Manufacturing		
	Quality Inspection	<ul><li>Inspect fabricated product quality</li><li>Coordinate inspection test</li></ul>	- Internet of Things - Cybersecurity - Cloud computing		
	Process Improvement	<ul> <li>Ensure process flow running smoothly</li> <li>Identify process improvement requirement</li> <li>Conduct Overall Equipment Effectiveness (OEE) analysis</li> </ul>	<ul><li>Augmented Reality</li><li>Autonomous Robot</li><li>Advanced Materials</li><li>Simulation</li></ul>		
	Product Assembly	<ul> <li>Determine subpart and final product assembly process flow including laser marking, bar coding, heat number and color marking</li> <li>Perform product functionality test, including component / subpart functionality test</li> <li>Determine product packaging requirement</li> </ul>			
	Product Testing and Commissioning	Carry out Factory Acceptance Test (FAT) and Site Acceptance Test (SAT) based on determined requirements			

	JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Robotic Engineering	System Operation	<ul> <li>Perform and monitor Automation System Operation and Control</li> <li>Plan and evaluate production preparation process</li> <li>Perform troubleshooting on system operation</li> </ul>	<ul> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> <li>Lean Manufacturing</li> <li>Finite Element Analysis (FEA)</li> </ul>		
	Robot Design	<ul> <li>Prepare and evaluate robot mechanical, electrical and electronics</li> <li>Produce robot modelling design</li> <li>Produce Electrical &amp; Electronic Circuit Design and Electrical &amp; Electronic Layout and Wiring Diagram Design</li> <li>Carry out engineering, electrical and electronic system analysis</li> <li>Produce design specification</li> <li>Produce BOM list</li> <li>Carry out product prototyping</li> <li>Compile and collate design documentation</li> </ul>	<ul> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Ergonomics and Aesthetics Value</li> <li>Industry 4.0 (i4.0) <ul> <li>Big Data Analytics</li> <li>Artificial Intelligence</li> <li>System Integration</li> <li>Additive Manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> <li>Autonomous Robot</li> </ul> </li> </ul>		
	Robotic Programming	<ul> <li>Perform autonomous module robotic programming</li> <li>Develop human machine interface (HMI)</li> <li>Execute robotic system programme integration</li> <li>Perform verification of robotic system programme development</li> <li>Carry out robotic system calibration</li> <li>Perform robotic motion programming</li> <li>Perform robotic vision programming</li> <li>Perform robotic special function programming</li> </ul>	<ul> <li>Advanced Materials</li> <li>Simulation</li> <li>Embedded system programming</li> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSOC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul>		

	JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
		Carry out robotic peripherals program integration	<ul> <li>Networking and Communication Protocol         <ul> <li>Wired &amp; Wireless</li> </ul> </li> <li>Sensing and Control         <ul> <li>Instrumentation</li> <li>Vision system</li> </ul> </li> <li>Cybersecurity</li> </ul>		
Automation System Engineering	Automation & Robotic System Integration	<ul> <li>Analyze automation and robotic system integration requirements</li> <li>Perform automation and robotic system integration</li> </ul>	<ul> <li>Lean Manufacturing</li> <li>Embedded system programming</li> <li>Micro Controller</li> <li>PLC</li> </ul>		
	Automation System Support	<ul> <li>Perform automation system troubleshooting</li> <li>Plan and monitor system maintenance which includes preventive maintenance, corrective maintenance and predictive maintenance</li> </ul>	<ul> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> <li>Instrumentation and Control</li> </ul>		

MANAGERIAL COMPETENCY FOR MECHANICAL ENGINEER			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentation to senior management</li> </ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul> <li>Establish project feasibility</li> <li>Establish project scope</li> </ul>		
Strategy Planning and Implementation	Understand business management		
Personal Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		

#### **MECHANICAL TECHNICIAN**

JOB SUMMARY: Mechanical Technician's primary focus is performing maintenance, service and repair of facilities, machineries and equipment. He/ She should be involved in providing a cost estimation of projects, preparing layouts and drawings of parts, reviewing blueprints or assembling parts and equipment. He/She also performs tests on a finished product according to manufacturer's manual and organisation Standard Operating Procedure.

Related Occupational Title(s): R&D Mechanical Technician, Industrial Mechanical Technician, Machine Operator, Machinist.

Salary Range: RM1,500 - RM3,000

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Design Support Operation	<ul> <li>Assist in the generation and review of formal test protocols and reports</li> <li>Assist in the execution of test protocols, methods and procedures.</li> <li>Set up and operate test equipment and records measurements</li> <li>Maintain accurate, organizes and presents data in a reportable format</li> <li>Assist in the generation, design and troubleshooting of testing fixtures</li> </ul>	<ul> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Product Testing Method <ul> <li>Non-Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul> </li> </ul>		
Product Prototyping  Product Documentation	<ul> <li>Assist in design fabrication and assembly activities</li> <li>Provide technical support for testing and commissioning of product design (NDT &amp; DT)</li> <li>Assist in fine tuning and optimisation for product design</li> <li>Record and compile product prototype documentation</li> </ul>			
	CATEGORY  Design Support Operation  Product Prototyping	Design Support Operation  • Assist in the generation and review of formal test protocols and reports • Assist in the execution of test protocols, methods and procedures. • Set up and operate test equipment and records measurements • Maintain accurate, organizes and presents data in a reportable format • Assist in the generation, design and troubleshooting of testing fixtures  Product Prototyping  • Assist in design fabrication and assembly activities • Provide technical support for testing and commissioning of product design (NDT & DT) • Assist in fine tuning and optimisation for product design  Product Documentation		

	JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR					
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL			
M&E Assembly, Testing and Repair	Production Operation Support and Maintenance	<ul> <li>Troubleshoot machine faults</li> <li>Perform machine setup</li> <li>Carry out machine maintenance activities including preventive, corrective and predictive maintenance</li> </ul>	<ul> <li>Machining Process</li> <li>Statistical Process Control (SPC)</li> <li>Maintenance Operation - Preventive</li> </ul>			
	Product Fabrication Operation	<ul> <li>Carry out machine parameter setting according to product specification</li> <li>Carry out machining activities</li> <li>Carry out CNC machine operation</li> <li>Handle product fabrication operation including cutting, forming and joining</li> <li>Carry out heat treatment for product</li> <li>Check product finishing method</li> </ul>	<ul> <li>Corrective</li> <li>Predictive</li> <li>Machine Load Balancing</li> <li>Computer Numerical Control Programming</li> <li>Types of product inspection method</li> <li>Non-Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul>			
	Quality Inspection Activities	<ul> <li>Perform product functionality testing</li> <li>Carry out production process quality inspection</li> </ul>				
	Process Improvement	<ul> <li>Provide support for machine optimisation activities</li> <li>Provide support for process improvement activities</li> <li>Provide support in production process improvement</li> </ul>				
	Product Assembly	<ul> <li>Identify subpart and final product assembly process flow</li> <li>Perform product functionality test including component / subpart functionality test</li> <li>Identify product packaging requirement</li> </ul>				
	Product Testing and Commissioning	Provide support for FAT and SAT activities				

JOB AREA: QUALITY MANAGEMENT				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Quality Control	Quality Control Operation	<ul> <li>Perform final inspection</li> <li>Perform visual inspection on optical parts.</li> <li>Perform dimensional measurements</li> <li>Identify and report systematic and preventable non-conformance occurrences.</li> <li>Reject defective product and document through the company reporting process</li> </ul>	<ul> <li>Procedure of quality control inspection</li> <li>Product testing methodology</li> <li>Statistical Process Control (SPC)</li> <li>Interpretation of product design specification</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Basic of Total Quality Management (TQM)</li> </ul>	

JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING					
COMPETENCY AREAS	PELATED SKILLS		ENGINEERING FUNDAMENTAL		
Robotic Engineering	Robotic System Installation, Maintenance and Operation	<ul> <li>Carry out new robotic systems fabrication and installation</li> <li>Modify computer-controlled robot movements.</li> <li>Build or assemble robotic devices or systems.</li> <li>Develop robotic path motions to maximise efficiency, safety, and quality.</li> <li>Attach wires between controllers.</li> <li>Assist engineers in design, configuration, or application of robotic systems.</li> </ul>	<ul> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> <li>Mechanical Properties         <ul> <li>PLC and Micro Controller Programming</li> </ul> </li> </ul>		

JOB AREA: QUALITY MANAGEMENT				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
		<ul> <li>Perform preventive or corrective maintenance on robotic systems or components.</li> <li>Install, programme, or repair programmable controllers, robot controllers, end-of-arm tools, or conveyors.</li> <li>Evaluate efficiency and reliability of industrial robotic system</li> <li>Operate robots to perform customised tasks</li> </ul>		
Automation System Engineering	Mechanical System Maintenance	<ul> <li>Perform automation system equipment and operating system inspection</li> <li>Resolve motor, pump, conveyor, pneumatic and hydraulic issues.</li> <li>Repair and perform maintenance as per established standards.</li> </ul>	<ul> <li>Automation system operation</li> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> <li>Mechanical Properties</li> <li>PLC and Micro Controller Programming</li> </ul>	

SUPERVISORY COMPETENCY FOR MECHANICAL TECHNICIAN			
SKILLS CATEGORY	SKILLS		
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>		
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>		
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operation research techniques</li></ul>		
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>		
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Report writing</li> </ul>		
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>		
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>		
Interpersonal	<ul> <li>Build a working team</li> <li>Lead workplace communication and engagement</li> </ul>		
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>		
Project Management	Conduct project after-action review		
Project Management	Conduct project after-action review		

SUPERVISORY COMPETENCY FOR MECHANICAL TECHNICIAN			
SKILLS CATEGORY	SKILLS		
	<ul> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>		
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry		
Risk Management	Apply risk management procedures		
Workplace Safety and Health	Ensure workplace safety and health procedures are complied		

#### JOB DESCRIPTION TABLE FOR ELECTRICAL ENGINEER & ELECTRICAL TECHNICIAN

#### **ELECTRICAL ENGINEER**

JOB SUMMARY: Electrical Engineers play an important role in the M&E industries. He/She designs, develops, and tests electrical devices and equipment, including communications systems, power generators, motors and navigation systems, and electrical systems. He/She also oversees the manufacture of these devices, systems, and equipment. He/She applies the principles of electricity, electronics, and electromagnetism to develop electrical products and systems. He/She performs risk assessments and ensures compliance with safety standards and electrical engineering codes. He/She also conducts research to create new applications.

Related Occupational Title(s): Process Engineer, Industrial Engineer, Pneumatics Engineer, Hydraulics Engineer, Mechatronics Engineer, Automation Engineer and Robotic Operation Engineer.

Salary Range: RM3,000 - RM7,700

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN						
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL			
Research & Development (R&D)	Electrical Design	<ul> <li>Prepare electrical design specification</li> <li>Perform electrical system analysis</li> <li>Carry out electrical system simulation</li> <li>Prepare and analyse electrical layout and wiring diagram design         <ul> <li>Electrical Schematic Diagram</li> <li>Electrical Component Layout Diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Conceptual Design</li> <li>Prepare design specification requirement</li> <li>Identify and manage regulatory and authority body compliance requirement</li> </ul>	<ul> <li>Lean manufacturing</li> <li>Power management</li> <li>Ingress Protection (IP) Rating</li> <li>Electrical load calculation and component selection</li> <li>Compliance standard and power consumption for electrical component</li> <li>Power protection system and grounding</li> <li>Risk assessment method</li> </ul>			

	JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
	Electrical System Testing and Commissioning	<ul> <li>Perform fine tuning and optimisation</li> <li>Carry out power loading analysis</li> <li>Execute Electrical Panel Missouri Educator Gateway Assessments (MEGA)         Test</li> <li>Perform Earth Leakages Testing</li> </ul>			
	Product Documentation Management	<ul> <li>Perform product prototype documentation management including user manual, operating manual and maintenance manual for an electrical system</li> <li>Provide relevant information and documentation for other parties</li> </ul>			

	JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR					
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL			
M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation	<ul> <li>Carry out machine parameter setting according to product specification</li> <li>Subpart and final product assembly for electrical component</li> <li>Perform functional test on electrical components and subparts</li> </ul>	<ul> <li>Machining Process</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> </ul>			
	Product Testing and Commissioning	Carry out Factory Acceptance Test (FAT) and Site Acceptance Test (SAT) based on determined requirements	<ul> <li>Engineering Design</li> <li>Total Quality Management (TQM) <ul> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>Poka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> </ul> </li> <li>Numerical Control</li> </ul>			

# JOB DESCRIPTION TABLE FOR ELECTRICAL ENGINEER & ELECTRICAL TECHNICIAN

JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Automation System Engineering	Electrical Automation System Operation	<ul> <li>Perform automation system operations and control</li> <li>Carry out production preparation process</li> <li>Perform automation and robotic system integration of electrical components</li> <li>Perform electrical system troubleshooting on the automation system</li> <li>Plan and perform electrical system maintenance including predictive, corrective and predictive maintenance activities</li> </ul>	<ul> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> <li>Lean Manufacturing</li> <li>Finite Element Analysis (FEA)</li> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Ergonomics and Aesthetics Value</li> </ul>	

MANAGERIAL COMPETENCY FOR ELECTRICAL ENGINNER			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>		
Strategy Planning and Implementation	Understand business management		
Personnel Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence in managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		

#### **ELECTRICAL TECHNICIAN**

JOB SUMMARY: Electrical Technicians help create, maintain and repair the electronic components and equipment used in any equipment or device that involves electricity. He/She can sometimes work with electricians or electrical engineers, or work on site to keep machinery and specialty equipment running correctly. He/She may use specialized measuring and diagnostic devices to evaluate how electrical equipment is working, building or calibrating instrumentation, build electronic devices based on reading schematics, inspect for problems, replace old equipment and install new equipment.

Related Occupational Title(s): R&D Electrical Technician, Industrial Electrical Technician, Electrician.

Salary Range: RM1,200 - RM3,500

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN					
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Research & Development (R&D)	Design Support Operation	<ul> <li>Interpret design drawing</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Identify electrical component specification</li> <li>Carry out assembly of electrical component.</li> <li>Carry out cable laying as per diagram</li> <li>Assist in testing activities for an electrical system</li> <li>Conduct functionality test for electrical system</li> <li>Carry out electrical system preventive and corrective for machine and equipment maintenance</li> <li>Carry out machine parameter setting</li> </ul>	<ul> <li>Machining Process</li> <li>Electrical Wiring</li> <li>Electrical Power</li> <li>Electrical Measuring instrument</li> <li>Interpretation of Wiring Circuit Diagram</li> </ul>		
	Product Prototyping	<ul> <li>Assist in electrical system design and assembly activities</li> <li>Provide technical support for electrical system testing and commissioning of product design</li> <li>Assist in fine tuning and optimisation for product design</li> </ul>			
	Product Documentation Management	<ul> <li>Record and compile product prototype documentation management product testing and commissioning data.</li> </ul>			

	JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
M&E Assembly, Testing and Repair	Electrical System, Operation Support and Maintenance	<ul> <li>Perform electrical system setup for machine operation</li> <li>Carry out machine maintenance activities including preventive, corrective and predictive maintenance</li> <li>Troubleshoot faulty electrical machines</li> </ul>	<ul> <li>Maintenance procedures for electrical system</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Related statutory and regulatory compliance</li> </ul>		
	Product Fabrication Operation	<ul> <li>Carry out cable laying as per diagram</li> <li>Carry out assembly of electrical components</li> <li>Carry out electrical system preventive and corrective maintenance for machine and equipment</li> <li>Carry out machine parameter setting</li> <li>Record machine operation checklist</li> <li>Prepare machine operation report</li> <li>Conduct functionality test for electrical system</li> <li>Assist in testing activities of an electrical system</li> <li>Identify electrical component specification</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Interpret design drawing</li> </ul>	requirement on electrical Interpretation of design drawing Cable laying procedure Cable arrangement Electrical component specification Types and functions of electrical component		
	Quality Inspection Activities	<ul><li>Product functionality testing</li><li>Carry out production process quality inspection</li></ul>			
	Product Testing and Commissioning	Provide support for FAT and SAT activities of an electrical system			

JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Robotic Engineering	Robotic System Installation, Maintenance and Operation	<ul> <li>Interpret design drawing</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Identify electrical component specification</li> <li>Carry out assembly of electrical components.</li> <li>Carry out cable laying as per diagram</li> <li>Assist in testing activities of an electrical system</li> <li>Conduct functionality test of electrical system</li> <li>Carry out electrical system preventive and corrective for machine and equipment maintenance</li> <li>Carry out machine parameter setting</li> </ul>	<ul> <li>Robotic system engineering</li> <li>SI System of Units</li> <li>AC and DC current</li> <li>Electrical and Electronic Symbols</li> <li>Basic electrical concepts and terms <ul> <li>Electrical voltage.</li> <li>Electrical current.</li> <li>Electrical resistance</li> <li>Electric power.</li> <li>Electric charge.</li> <li>Power efficiency.</li> <li>Power factor.</li> </ul> </li> </ul>
Automation System Engineering	System Maintenance	<ul> <li>Inspect and test electrical component of the automation system</li> <li>Read blueprints and vendor instructions to determine repair procedures</li> <li>Remove, repair, or replace defective electrical components</li> <li>Design, draw, assemble and install electrical components.</li> <li>Troubleshoot electrica system issues</li> <li>Maintain safety warning postings and identification tags on equipment.</li> </ul>	<ul> <li>Automation system operation</li> <li>Maintenance procedure for electrical system</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Related statutory and regulatory compliance requirement</li> <li>Interpretation of design drawing</li> <li>Cable laying procedure</li> <li>Cable arrangement</li> <li>Electrical component specification</li> <li>Types and functions of electrical component</li> <li>PLC and Micro Controller Programming</li> </ul>

SUPERVISORY COMPETENCY FOR ELECTRICAL TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul> <li>Apply data visualisation</li> <li>Solve problems using operation research techniques</li> </ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Report writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul> <li>Manage employees' relations</li> <li>Support individual learning and development</li> </ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personnel Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

SUPERVISORY COMPETENCY FOR ELECTRICAL TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	

#### JOB DESCRIPTION TABLE FOR ELECTRONICS ENGINEER & ELECTRONICS TECHNICIAN

#### JOB DESCRIPTION TABLE FOR ELECTRONICS ENGINEER & ELECTRONICS TECHNICIAN

#### **ELECTRONICS ENGINEER**

JOB SUMMARY: Electronics Engineer plays an important role in the M&E industries. He/She designs, develops, tests, or supervises the manufacturing and installation of electronic equipment, components, or systems for commercial, industrial, or scientific use. He/She can specialise in the field, with areas of expertise including audio, visual and light electronic equipment; control systems and automation; and microelectronics (computer chips) and telecommunications.

Related Occupational Title(s): Electronics Engineer, Control System Engineer, Robotic System Design Engineer and Robot Designer.

Salary Range:RM3,000 - RM7,000

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Research & Development (R&D)	Electronic Circuit Design	<ul> <li>Prepare electronic circuit design specification requirement         <ul> <li>Regulatory and Authority Body Compliance Requirement</li> <li>Quality Management</li> </ul> </li> <li>Carry out electrical system simulation</li> <li>Prepare and analyse electrical layout and wiring diagram design         <ul> <li>Electrical Schematic Diagram</li> <li>Electrical Component Layout Diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Produce conceptual design</li> <li>Perform design analysis</li> <li>Perform engineering analysis</li> <li>Produce BOM list</li> </ul>	<ul> <li>Lean Manufacturing</li> <li>Circuit Theory         <ul> <li>Analogue circuit</li> <li>Digital circuit</li> </ul> </li> <li>Electronic Component Selection</li> <li>Machining Process</li> <li>Ingress Protection rating (IP rating)</li> <li>Embedded system programming         <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul> </li> </ul>

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
	Product Prototyping	<ul> <li>Carry out Printed Circuit Board (PCB) Fabrication</li> <li>Perform electronic component assembly</li> <li>Carry out embedded system programming</li> </ul>	<ul> <li>Networking and Communication Protocol</li> <li>Serial communication</li> <li>EtherCAT</li> <li>Modbus</li> <li>CAN bus</li> <li>Instrumentation and Control</li> </ul>
	Electrical System Testing and Commissioning	<ul> <li>Perform fine tuning and optimisation</li> <li>Carry out functionality test</li> <li>Carry out Electro-Magnetic Pulse (EMP) testing</li> <li>Carry out Electro-Magnetic Interference (EMI) testing</li> <li>Carry out Electro-Magnetic Compatibility (EMC) testing</li> </ul>	
	Product Documentation Management	<ul> <li>Perform product prototype documentation management including user manual, operating manual and maintenance manual of an electrical system</li> <li>Provide relevant information and documentation for other parties</li> </ul>	

M&E ASSEMBLY, TESTING AND REPAIR			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation	<ul> <li>Carry out machine parameter setting according to product specification</li> <li>Setup machine instrumentation and control signal functioning</li> <li>Prepare maintenance operation planning</li> <li>Perform machine troubleshooting for electronic faulty</li> </ul>	<ul> <li>Sensoring and Image Processing</li> <li>Circuit Diagram</li> <li>Automation Engineering</li> <li>Network and Communication Protocol <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> </ul>
	Product Testing and Commissioning	Carry out Factory Acceptance Test (FAT) and Site Acceptance Test (SAT) based on determined requirements	<ul> <li>Embedded System Programming</li> <li>PLC</li> <li>MC</li> <li>Total Quality Management (TQM)</li> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>Poka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> <li>Root cause analysis</li> <li>Autonomous Maintenance</li> </ul>

JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Automation System Engineering	Electronic System Operation	<ul> <li>Perform automation system operations and control</li> <li>Perform automation and robotic system integration for electronic and control system component</li> <li>Perform electronic and control system troubleshooting on the automation system</li> <li>Plan and perform electronic and control system maintenance including predictive, corrective and predictive maintenance activities</li> </ul>	<ul> <li>Lean Manufacturing</li> <li>Circuit Theory         <ul> <li>Analogue circuit</li> <li>Digital circuit</li> </ul> </li> <li>Electronic Component Selection</li> <li>Machining Process</li> <li>Ingress Protection rating (IP rating)</li> <li>Embedded system programming         <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul> </li> <li>Networking and Communication Protocol         <ul> <li>Serial communication</li> <li>etherCAT</li> <li>Modbus</li> <li>CAN bus</li> </ul> </li> <li>Instrumentation and Control</li> </ul>

MANAGERIAL COMPETENCY FOR ELECTRONICS ENGINEER		
SKILLS CATEGORY	SKILLS	
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making	
Business Analytics	Operationalise analytics models	
Business Negotiation	Manage and direct negotiations	
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>	
Design Thinking	Implement design thinking	
Interpersonal	Manage cross functional and culturally diverse teams	
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>	
Strategy Planning and Implementation	Understand business management	
Personnel Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>	
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>	
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems	
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making	

### **ELECTRONICS TECHNICIAN**

JOB SUMMARY: An industrial Electronics Technician is responsible for maintaining, troubleshooting, and repairing electronic components of the M&E in factories or other industrial facilities. He/She may be responsible for installing, inspecting, and improving the efficiency in equipment as well. He/She may inspect and maintain existing equipment using similar tools, such as voltmeters and PC-based diagnostic software which require analysing and troubleshooting of complex problems. Electronics Technicians may also replace existing equipment based on age, operation, and functionality.

Related Occupational Title(s): R&D Control System Technician, Industrial Electronics Technician and Electronics Technician.

Salary Range: RM1, 200 - RM3, 000

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Research & Development (R&D)	Design Support Operation	<ul> <li>Interpret design drawing</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Identify electronic component specification</li> <li>Carry out assembly of electronic and control system components.</li> <li>Carry out cable laying as per diagram</li> <li>Assist in testing activities for electronic and control system</li> <li>Conduct functionality test for electronic and control system</li> <li>Carry out electronic and control system preventive and corrective for machine and equipment maintenance</li> <li>Carry out machine parameter setting</li> </ul>	<ul> <li>Wireless</li> <li>Sensoring and Image Processing</li> <li>Network and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Embedded System Programming         <ul> <li>PLC</li> <li>MC</li> </ul> </li> <li>Quality Management System (QMS)</li> <li>Interpretation of Circuit Diagram</li> <li>Circuit Diagram</li> </ul>	
	Product Prototyping	<ul> <li>Assist in electronic and control system design and assembly activities</li> <li>Provide technical support for electronic and control system testing and commissioning on product design</li> <li>Assist in fine tuning and optimisation for product design</li> </ul>	<ul><li>Machining Process</li><li>Electronic Measuring instrument</li></ul>	
	Product Documentation Management	Record and compile product prototype documentation management product testing and commissioning data.		

JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
M&E Assembly, Testing and Repair	Electronic System, Operation Support and Maintenance	<ul> <li>Perform electronic and control system system setup for machine operation</li> <li>Carry out machine maintenance activities including for preventive, corrective and predictive maintenance</li> <li>Troubleshoot electronic and control system machine faulty</li> </ul>	<ul> <li>Engineering design</li> <li>Maintenance procedures for electronic and control system</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Interpretation of circuit design</li> </ul>	
	Product Fabrication Operation	<ul> <li>Carry out electronic and control system installation as per manual</li> <li>Carry out assembly of electrical components.</li> <li>Carry out electronic and control system preventive and corrective for machine and equipment maintenance</li> <li>Carry out machine parameter setting</li> <li>Record machine operation checklist</li> <li>Prepare machine operation report</li> <li>Conduct functionality test for electronic and control system</li> <li>Assist in testing activities for electronic and control system</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Interpret electronic circuit design drawing</li> </ul>	drawing  • Electronic component specification  • Types and functions of electronic and control system component	
	Quality Inspection Activities	<ul><li>Product functionality testing</li><li>Carry out production process quality inspection</li></ul>		
	Product Testing and Commissioning	<ul> <li>Provide support for FAT and SAT activities for product electrical system</li> </ul>		

	JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Robotic Engineering	Robotic System Installation, Maintenance and Operation	<ul> <li>Interpret electronic circuit design drawing</li> <li>Prepare installation, maintenance and inspection tools and equipment</li> <li>Identify electronic and control system component specification</li> <li>Carry out assembly of electronic and control system components</li> <li>Carry out equipment installation as per drawing</li> <li>Assist in testing activities for electronic and control system</li> <li>Conduct functionality test for electronic and control system</li> <li>Carry out electronic and control system preventive and corrective for robotic system maintenance</li> </ul>	<ul> <li>Wireless</li> <li>Sensoring and Image Processing</li> <li>Network and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Embedded System Programming         <ul> <li>PLC</li> <li>MC</li> </ul> </li> <li>Quality Management System (QMS)</li> <li>Interpretation of Circuit Diagram</li> <li>Circuit Diagram</li> </ul>		
Automation System Engineering	System Maintenance	<ul> <li>Inspect and test electrical component on the automation system</li> <li>Read blueprints and vendor instructions to determine repair procedures.</li> <li>Remove, repair, or replace defective electrical components</li> <li>Design, draw, assemble and install electrical components.</li> <li>Troubleshoot electrical system issues</li> <li>Maintain safety warning postings and identification tags on equipment.</li> </ul>	<ul> <li>Machining Process</li> <li>Electronic Measuring instrument</li> <li>PLC and Micro Controller Programming</li> </ul>		

SUPERVISORY COMPETENCY FOR ELECTRONICS TECHNICIAN			
SKILLS CATEGORY	SKILLS		
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>		
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>		
Business Analytics	<ul> <li>Apply data visualisation</li> <li>Solve problems using operation research techniques</li> </ul>		
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>		
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>		
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>		
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>		
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>		
Personnel Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>		

	SUPERVISORY COMPETENCY FOR ELECTRONIC TECHNICIAN			
SKILLS CATEGORY	SKILLS			
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>			
Sales and Marketing	<ul> <li>Understand sales and marketing strategies of manufacturing industry</li> </ul>			
Risk Management	Apply risk management procedures			
Workplace Safety and Health	Ensure workplace safety and health procedures are complied			



### **MECHATRONIC ENGINEER**

JOB SUMMARY: Mechatronics Engineer works in all aspects of the development of the smart machine from design and testing to manufacture robotics and manufacturing industries. He/She is responsible to research, design, develop, or test automation involving intelligent systems, smart devices, or industrial systems control.

Related Occupational Title(s): Automation Engineer, Control System Engineer, Instrumentation Engineer, Systems Engineer, Service Engineer and Associate Engineer.

Salary Range: RM3, 000 - RM5, 000

	JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Research & Development (R&D)	Mechanical System Design	<ul> <li>Prepare mechanical system design specification requirement <ul> <li>Regulatory and Authority Body Compliance Requirement</li> <li>Quality Management</li> </ul> </li> <li>Carry out mechanical system simulation</li> <li>Produce conceptual design</li> <li>Perform design analysis</li> <li>Electro mechanical system design <ul> <li>Power train</li> <li>Hydraulics</li> <li>Pneumatics</li> </ul> </li> <li>Perform engineering analysis</li> <li>Produce BOM list</li> </ul>	<ul> <li>Instrumentation and Control</li> <li>Networking and Communication         Protocol         <ul> <li>Serial communication</li> <li>etherCAT</li> <li>Modbus</li> <li>CAN bus</li> </ul> </li> <li>Embedded system programming         <ul> <li>Micro Controller</li> <li>PLC</li> </ul> </li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul>		

	JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
	Electrical & Electronic System Design	<ul> <li>Perform engineering analysis</li> <li>Perform fine tuning and optimisation</li> <li>Carry out power loading analysis</li> <li>Prepare electrical &amp; electronic layout and wiring diagram design         <ul> <li>Electrical &amp; electronic schematic diagram</li> <li>Electrical &amp; electronic component layout diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Produce BOM list</li> </ul>	<ul> <li>Electronic Component Selection</li> <li>Ingress Protection rating (IP rating)</li> <li>Machining Process</li> <li>Finite Element Analysis (FEA)</li> <li>Digital circuit</li> <li>Analogue circuit</li> <li>Ergonomics and Aesthetics Value</li> <li>Chemical Composition</li> <li>Mechanical Properties</li> <li>Lean Manufacturing</li> </ul>		
	Product Prototyping	<ul> <li>Carry out design fabrication and assembly</li> <li>Perform testing and commissioning on product design (NDT &amp; DT)</li> <li>Execute fine tuning and optimisation for product design</li> <li>Produce final product prototyping</li> </ul>	Geometrical Dimensioning and Tolerancing (GD&T)		
	Electrical System Testing and Commissioning	<ul> <li>Perform fine tuning and optimisation</li> <li>Carry out functionality test</li> <li>Carry out electrical system testing         <ul> <li>Carry out Electrical Panel Missouri Educator Gateway Assessments (MEGA) Test</li> <li>Earth Leakages Testing</li> <li>Electro-Magnetic Pulse (EMP) testing</li> <li>Electro-Magnetic Interference (EMI) testing</li> <li>Electro-Magnetic Compatibility (EMC) testing</li> </ul> </li> </ul>			
	Product Documentation Management	<ul> <li>Perform product prototype documentation management including user manuals, operating manual and maintenance manual for electrical system</li> <li>Provide relevant information and documentation to other parties</li> </ul>			

	JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation	<ul> <li>Carry out machine parameter setting according to product secification</li> <li>Prepare product planning</li> <li>Carry out machining activities</li> <li>Carry out fabrication activities</li> <li>Analyse process improvement analysis and fine tuning requirement</li> <li>Prepare maintenance operation planning</li> <li>Perform machine troubleshooting</li> </ul>	<ul> <li>Sensoring and Image Processing</li> <li>Circuit Diagram</li> <li>Automation Engineering</li> <li>Network and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Embedded System Programming         <ul> <li>PLC</li> <li>MC</li> </ul> </li> <li>Total Quality Management (TQM)</li> </ul>		
	Product Testing and Commissioning	Carry out Factory Acceptance Test (FAT) and Site Acceptance Test (SAT) based on determined requirements	<ul> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing <ul> <li>Poka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> </ul> </li> <li>Engineering Design</li> <li>Root cause analysis</li> <li>Autonomous Maintenance</li> <li>Statistical Process Control (SPC)</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Machining Process</li> </ul>		

	JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Robotic Engineering	Robotic Mechanical System Design and Operation	<ul> <li>Prepare robotic mechanical system design specification requirement</li> <li>Regulatory and Authority Body Compliance Requirement</li> <li>Quality Management</li> <li>Carry out robotic mechanical system simulation</li> <li>Perform design analysis</li> <li>Perform electro mechanical system design for robotic system</li> <li>Power train</li> <li>Hydraulics</li> <li>Pneumatic</li> <li>Perform engineering analysis</li> <li>Perform fine tuning and optimisation</li> <li>Produce BOM list</li> </ul>	<ul> <li>Networking and Communication         Protocol         <ul> <li>Serial communication</li> <li>etherCAT</li> <li>Modbus</li> <li>CAN bus</li> </ul> </li> <li>Embedded system programming</li> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array</li> </ul>		
	Robotic Electrical & Electronic System Design and Operation	<ul> <li>Perform fine tuning and optimisation</li> <li>Carry out power loading</li> <li>Prepare electrical &amp; electronic layout and wiring diagram design         <ul> <li>Electrical &amp; electronic schematic diagram</li> <li>Electrical &amp; electronic component layout diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Produce BOM list</li> </ul>	<ul> <li>(FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> <li>Electronic component selection</li> <li>Ingress Protection rating (IP rating)</li> <li>Machining Process</li> <li>Finite Element Analysis (FEA)</li> <li>Digital circuit</li> <li>Analogue circuit</li> <li>Ergonomics and Aesthetic Value</li> <li>Chemical Composition</li> <li>Mechanical Properties</li> <li>Lean Manufacturing</li> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> </ul>		

	JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL		
Automatic System Engineering	Automation & Robotic System Integration	<ul> <li>Analyse automation and robotic system integration requirements</li> <li>Perform automation and robotic system integration</li> </ul>	<ul> <li>Lean Manufacturing</li> <li>Embedded system programming</li> </ul>		
	Automation System Operation	<ul> <li>Perform automation system troubleshooting</li> <li>Plan and monitor system maintenance which include preventive maintenance, corrective maintenance and</li> </ul>	<ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> <li>Instrumentation and Control</li> </ul>		

MANAGERIAL COMPETENCY FOR MECHATRONICS ENGINEER			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul><li>Establish and maintain strategic business partner relationships</li><li>Conduct presentations to senior management</li></ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>		
Strategy Planning and Implementation	Understand business management		
Personal Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		

### **MECHATRONICS TECHNICIAN**

JOB SUMMARY: Mechatronics Technician is responsible for assisting design, development and engineering staff, as well as working with mechatronics tradespeople to install, maintain, modify and repair mechatronic systems, equipment and component parts. He/She may also carry out fitting and assembling parts and sub-assemblies, inspecting equipment on site, examining drawings or specifications, and also checking accuracy and quality of finished parts, tools or sub-assemblies.

Related Occupational Title(s): R&D Control System Technician, Industrial Electronics Technician, Electronics Technician

Pre-requisites: Not Available

Salary Range: RM1,500 - RM3,500

JOB AREA: MACHINERY & EQUIPMENT (M&E) DESIGN				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Research & Development (R&D)	Design Support Operation	<ul> <li>Assist in the generation and review of formal test protocols and reports</li> <li>Assist in the execution of test protocols, methods and procedures.</li> <li>Set up and operate test equipment and records measurements</li> <li>Maintain accurate, organizes and presents data in a reportable format</li> <li>Experience with vision systems and metrology hardware/Software</li> <li>Assist in the generation, design and troubleshooting of testing fixtures</li> </ul>	<ul> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Product Testing Method <ul> <li>Non-Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul> </li> </ul>	
	Product Prototyping	<ul> <li>Assist in design fabrication and assembly activities</li> <li>Provide technical support for testing and commissioning on product design (NDT &amp; DT)</li> <li>Assist in fine tuning and optimisation for product design</li> </ul>		
	Product Documentation Management	<ul> <li>Record and compile product prototype documentation management product testing and commissioning data.</li> </ul>		

JOB AREA: M&E ASSEMBLY, TESTING AND REPAIR				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
M&E Assembly, Testing and Repair	Electronic System, Operation Support and Maintenance	<ul> <li>Troubleshoot machine faults</li> <li>Perform machine setup</li> <li>Carry out machine maintenance activities including for preventive, corrective and predictive maintenance</li> </ul>	<ul> <li>Machining Process</li> <li>Statistical Process Control (SPC)</li> <li>Maintenance Operation - Preventive</li> </ul>	
	Product Fabrication Operation	<ul> <li>Carry out machine parameter setting according to product specification</li> <li>Carry out machining activities</li> <li>Carry out CNC machine operation</li> <li>Handle product fabrication operation including cutting, forming and joining</li> <li>Carry out heat treatment for product</li> <li>Check product finishing method</li> </ul>	<ul> <li>Corrective</li> <li>Predictive</li> <li>Machine Load Balancing</li> <li>Computer Numerical Control Programming</li> <li>Types of product inspection method</li> <li>Non-Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul>	
	Quality Inspection Activities	<ul><li>Perform product functionality testing</li><li>Carry out production process quality inspection</li></ul>		
	Product Testing and Commissioning	<ul> <li>Provide support for FAT and SAT activities for product electrical system</li> </ul>		

JOB AREA: INDUSTRIAL AUTOMATION ENGINEERING				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Robotic Engineering	Robotic System Installation, Maintenance and Operation	<ul> <li>Carry out new robotic systems fabrication and installation</li> <li>Modify computer-controlled robot movements.</li> <li>Build or assemble robotic devices or systems.</li> <li>Develop robotic path motions to maximise efficiency, safety, and quality.</li> <li>Attach wires between controllers.</li> <li>Assist engineers in design, configuration, or application of robotic systems.</li> <li>Perform preventive or corrective maintenance on robotic systems or components.</li> <li>Install, programme, or repair programmable controllers, robot controllers, end-of-arm tools, or conveyors.</li> <li>Evaluate efficiency and reliability of industrial robotic system</li> <li>Operate robots to perform customised tasks</li> </ul>	<ul> <li>Sensoring and Image Processing</li> <li>Automation Engineering</li> <li>Network and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Embedded System Programming         <ul> <li>PLC</li> <li>MC</li> </ul> </li> <li>Quality Management System (QMS)</li> <li>Interpretation of engineering drawing</li> <li>Interpretation of Circuit Diagram</li> <li>Interpretation of Wiring Circuit Diagram</li> <li>Machining Process</li> <li>Automation system operation</li> </ul>	
Automation System Engineering	Mechatronic System Maintenance	<ul> <li>Perform automation system equipment and operating system inspection</li> <li>Repair and perform maintenance as per established standards.</li> </ul>		

SUPERVISORY COMPETENCY FOR MECHATRONICS TECHNICIAN			
SKILLS CATEGORY	SKILLS		
Accounting	<ul> <li>Apply knowledge of accounting-related concept</li> <li>Prepare cash flow reports for the business unit</li> </ul>		
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>		
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operation research techniques</li></ul>		
Business Negotiation	<ul><li>Participate in dispute resolution</li><li>Participate in negotiations</li></ul>		
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Report writing</li> </ul>		
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>		
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>		
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>		
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>		

SUPERVISORY COMPETENCY FOR MECHATRONIC TECHNICIAN			
SKILLS CATEGORY	SKILLS		
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>		
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry		
Risk Management	Apply risk management procedures		
Workplace Safety and Health	Ensure workplace safety and health procedures are complied		



### **METAL MACHINING ENGINEER**

JOB SUMMARY: Metal Machining Engineer is responsible to determine product specification, plan machining operation. He/She is also required to maintain a centralized program database and detailed records on all CNC machines operation.

Related Occupational Title(s): Metal Machining Engineer and Metal Machining Specialist

Salary Range: RM3,500 - RM7,000

M&E FABRICATION				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Machining & Special Tooling	Machine Operation Planning and Monitoring	<ul> <li>Plan, design, purchase, and implement machining processes and equipment</li> <li>Determine parts and tools for product manufacturing.</li> <li>Design, develop, implement, and analyze technical products and systems.</li> <li>Perform equipment engineering design evaluations</li> <li>Carry out equipment availability and capability</li> <li>Develop machine and equipment operation and maintenance SOP</li> <li>Setup reduction and changeovers according to product specification</li> <li>Recommend alterations to development and design</li> <li>Prepare project costing</li> <li>Develop CNC program for machine operation</li> </ul>	<ul> <li>Overall Equipment Effectiveness (OEE)</li> <li>Total Quality Management (TQM)</li> <li>People management</li> <li>Resources planning</li> <li>Strategic planning</li> <li>SOP and method of statement preparation</li> <li>CNC Programing</li> <li>Risk assessment</li> <li>Office management</li> <li>Purchasing procedure</li> <li>Project costing</li> </ul>	

MANAGERIAL COMPETENCY FOR METAL MACHINING ENGINEER				
SKILLS CATEGORY	SKILLS			
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making			
Business Analytics	Operationalise analytics models			
Business Negotiation	Manage and direct negotiations			
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>			
Design Thinking	Implement design thinking			
Interpersonal	Manage cross functionally and culturally diverse teams			
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>			
Strategy Planning and Implementation	Understand business management			
Personnel Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>			
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>			
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems			

### **MACHINIST & CNC MACHINIST**

JOB SUMMARY: A Machinist's job is to assemble or fabricate mechanical parts, pieces or products using a variety of tools and equipment according to specification. He/She usually specialises either in CNC or convensional machine. He/She are also reviews samples, drawings or instructions, plan process sequence and takes measurements and marks material for cutting or shaping.

Related Occupational Title(s): Machine Operator, Machinist, CNC Machinist

Salary Range: RM1,500 - RM3,500

M&E FABRICATION				
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL	
Machining & Special Tooling	Machining Operation	<ul> <li>Set up tools and equipment on machine</li> <li>Set up tools and equipment on machine</li> <li>Setup jigs and fixtures</li> <li>Carry out material preparation</li> <li>Carry out machine calibration</li> <li>Perform machine setup</li> <li>Perform consumable tools replacement</li> <li>Prepare machine performance Report</li> <li>Perform machine maintenance requirement</li> <li>Carry out Statistical Process Control (SPC)</li> </ul>	<ul> <li>Interpretation of Engineering Drawing</li> <li>Geometrical Dimensioning and Tolerancing (GD&amp;T)</li> <li>Machine Operation         <ul> <li>Operation manual</li> <li>Maintenance manual</li> </ul> </li> <li>Safety instruction</li> <li>Measuring instrument</li> <li>Statistical Process Control (SPC)</li> <li>CNC machine operation</li> </ul>	
	CNC Machining Operation	<ul> <li>Prepare and operate CNC machines to perform tasks such as drilling, grinding, milling etc.</li> <li>Determine product specifications</li> <li>Interpret blueprints and mechanical drawings.</li> <li>Translate instructions into computer commands</li> <li>Prepare and load raw materials and parts onto machines</li> <li>Produce test run sample</li> <li>Set machines to complete full cycles</li> <li>Inspect and measure finished products</li> </ul>	Numerical control	

SUPERVISORY COMPETENCY FOR MACHINIST & CNC MACHINIST			
SKILLS CATEGORY	SKILLS		
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>		
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>		
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operation research techniques</li></ul>		
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>		
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>		
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>		
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>		
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>		
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>		

	SUPERVISORY COMPETENCY FOR MACHINIST & CNC MACHINIST			
SKILLS CATEGORY	SKILLS			
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>			
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry			
Risk Management	Apply risk management procedures			
Workplace Safety and Health	Ensure workplace safety and health procedures are complied			

# JOB DESCRIPTION TABLE FOR HEAT TREATMENT METALLURGIST & HEAT TREATMENT OPERATOR

### **HEAT TREATMENT METALLURGIST**

JOB SUMMARY: Heat Treatment Metallurgist is responsible to develop and manufacture metal items and structures that range from tiny precision-made components to huge engineering parts. He/She is able to work with a range of metals including copper, precious metals, iron, steel, zinc and aluminium alloys.

Related Occupational Title(s): Heat Treatment Engineer

Salary Range: RM3,500 - RM7,000

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Heat Treatment	Heat Treatment Operation	<ul> <li>Implement heat treatment cycle and processes</li> <li>Oversee equipment operational safety and maintenance</li> <li>Develop and implement maintaining method for heat treatment process</li> <li>Liaise with metallurgist and laboratory staff</li> <li>Carry out cost analysis for forging and heat treatment process</li> <li>Develop work procedure, process improvement and cost saving recommendation for customer</li> <li>Provide consultation for material selection and treatment process</li> <li>Develop product and process design specification of new and existing material.</li> <li>Perform SAT and uniformity check</li> </ul>	<ul> <li>Familiarity with statistical process control method</li> <li>Site Acceptance Test (SAT) and uniformity check for heat treatment</li> <li>Basic metallurgy of alloy and gasses</li> <li>Material selection and treatment process</li> <li>Root cause analysis</li> <li>Cost analysis</li> <li>Heat treatment cycle and process specification</li> <li>Procedure to develop heat treatment process SOP</li> </ul>

MANAGERIAL COMPETENCY FOR HEAT TREATMENT METALLURGIST			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>		
Strategy Planning and Implementation	Understand business management		
Personnel Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence in managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		

### **HEAT TREATMENT OPERATOR**

JOB SUMMARY: Heat Treatment Operator's primary job function is taking charge of the heat treat processes and monitoring the furnace lines in the heat treat department. He/She is responsible to set up, operate, or tend heating equipment, such as heat-treating furnaces, flame-hardening machines, induction machines, soaking pits, or vacuum equipment to temper, harden, anneal, or heat-treat metal or plastic objects.

Related Occupational Title(s): Process Engineer & Industrial Engineer.

Salary Range: RM1,300 - RM2,500

JOB AREA: M&E FABRICATION, ASSEMBLY AND REPAIR			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Heat Treatment	Heat Treatment Operation Support	<ul> <li>Operate heat treating furnaces following predetermined recipes generated by Metallurgist</li> <li>Maintain heat number and grade traceability</li> <li>Observe pre-programmed controls</li> <li>Prepare surface of rings for hardness testing.</li> <li>Operate testing equipment for hardness test.</li> <li>Perform maintenance duties including changing pier blocks in tip-ups, tightening of manipulator chains, and lubricating/oiling equipment as necessary.</li> </ul>	<ul> <li>Heat-Treating Processes         <ul> <li>Hardening</li> <li>Tempering</li> <li>Annealing</li> </ul> </li> <li>Site Acceptance Test (SAT) and uniformity check for heat treatment</li> <li>Basic metallurgy of alloy and gasses</li> <li>Material selection and treatment process</li> <li>Heat treatment cycle and processes specification</li> </ul>

SUPERVISORY COMPETENCY FOR HEAT TREATMENT OPERATOR		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operation research techniques</li></ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

SUPERVISORY COMPETENCY FOR HEAT TREATMENT OPERATOR		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	



### **PAINTING & BLASTING ENGINEER**

JOB SUMMARY: Painting & Blasting Engineer is responsible to carry analysis on painting surface prior to blasting and painting operation. He/She is also required to determine the surface treatment requirement, quality control criteria and to inspect finish goods quality on painted and cleaned surface area.

Related Occupational Title(s): Painting Engineer

Salary Range: RM2,000 - RM3,500

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Protective Coating	Painting & Blasting	<ul> <li>Analyse paint specifications of the projects and indenting</li> <li>Evaluate and validate paint quality</li> <li>Improve paint quality and minimize paint wastage</li> <li>Determine methodology for surface treatment as per Safety Standards as well as ISO and OSHA standards</li> </ul>	<ul><li>Surface treatment</li><li>Protective coating technology</li><li>Paint quality inspection</li></ul>

MANAGERIAL COMPETENCY FOR PAINTING & BLASTING ENGINEER			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	<ul> <li>Apply systems thinking in problem solving and decision making</li> </ul>		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>		
Strategy Planning and Implementation	Understand business management		
Personal Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		

### **PAINTING AND BLASTING TECHNICIAN**

JOB SUMMARY: A Painting and Blasting Technician performs all duties in the paint & blast process, such as surface preparation, spray-gun application of liquid coatings, wrapping painted products for shipment, operating heavy equipment to move product around the large pole coating facility and performing abrasive blasting to prepare products for application of liquid coatings. He/she is also responsible for understanding and complying with safety and environmental regulations and policies as pertaining to the painting & blasting procedures.

Related Occupational Title(s): Blasting Technician and Painter

Salary Range: RM1,200 - RM2,500

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Protective Coating	Blasting Operation	<ul> <li>Investigate paint and surface issues</li> <li>Carry out preparation of blasting activities</li> <li>Provide recommendation on blasting operation requirements</li> <li>Carry out blasting operation</li> <li>Check blasting equipment functionality</li> <li>Prepare blasting material</li> <li>Check surface quality</li> </ul>	<ul> <li>Surface treatment</li> <li>Protective coating technology</li> <li>Paint quality inspection</li> </ul>
	Painting Operation	<ul> <li>Investigate paint and surface issues</li> <li>Coordinate preparation of blasting activities</li> <li>Provide recommendation on blasting operation requirements</li> <li>Prepare painting surfaces</li> <li>Mix, match and apply paints and other finishes to various surfaces</li> <li>Perform decorative and faux finishes</li> </ul>	<ul> <li>Procedure of preparing painting surfaces</li> <li>Washing walls</li> <li>Repairing holes</li> <li>Removing old paint</li> <li>Types of paint and surface issues</li> <li>Decorative and faux finishes</li> </ul>

SUPERVISORY COMPETENCY FOR PAINTING AND BLASTING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operations research techniques</li></ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

SUPERVISORY COMPETENCY FOR PAINTING AND BLASTING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	

### THERMAL SPRAY PAINTER

JOB SUMMARY: A Thermal Spray Painter cleans and paints and varnishes different surface types. He/She is also responsible to carry out surfaces cleaning prior to layering paint and maintaining technical equipment for the job.

Related Occupational Title(s): Spray Painter

Salary Range: RM1,500 - RM2,500

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Protective Coating	Thermal Spray Operation	<ul> <li>Prepare, mask and apply metal spray coatings to rebuild parts.</li> <li>Operate thermal spray machine.</li> <li>Perform equipment maintenance,</li> <li>Perform machines sets up.</li> <li>Perform spray inspection including combustion, wire arc and thermal spray functions.</li> <li>Interpret prints and drawings.</li> <li>Perform thermal spray machine inspection</li> </ul>	<ul> <li>Thermal spray machine</li> <li>Material specification for thermal spray</li> <li>Thermal spraying procedure</li> <li>Procedure to intepret</li> </ul>

## JOB DESCRIPTION TABLE FOR PAINTING & BLASTING ENGINEER, THERMAL SPRAY PAINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR THERMAL SPRAY PAINTER		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operation research techniques</li></ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

## JOB DESCRIPTION TABLE FOR PRINTING & BLASTING ENGINEER, THERMAL SPRAY PRINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR THERMAL SPRAY PAINTER		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	

## PAINTING & BLASTING ENGINEER, THERMAL SPRAY PAINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

#### **GALVANISING TECHNICIAN**

JOB SUMMARY: A Galvanising Technian cleans and paints and varnishes different surface types. He/She is also responsible to carry out surface cleaning prior to layering paint and maintaining technical equipment for the job.

Related Occupational Title(s): Galvanising Supervisor, Galvanising Technician and Galvaniser

Salary Range: RM1,500 - RM2,500

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Protective Coating	Galvanising Operation	<ul> <li>Provide recommendation on galvanising operation requirements</li> <li>Carry out galvanising operation</li> <li>Check galvanising equipment functionality</li> <li>Prepare galvanising material</li> <li>Check surface quality</li> <li>Investigate surface issues</li> </ul>	<ul> <li>Types of surface defect</li> <li>Galvanising operation</li> <li>Galvanising equipment</li> <li>Types of galvanising material</li> </ul>

## JOB DESCRIPTION TABLE FOR PRINTING & BLASTING ENGINEER, THERMAL SPRAY PRINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR GALVANISING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operations research techniques</li></ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

## JOB DESCRIPTION TABLE FOR PRINTING & BLASTING ENGINEER, THERMAL SPRAY PRINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR GALVANISING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	

## JOB DESCRIPTION TABLE FOR PRINTING & BLASTING ENGINEER, THERMAL SPRAY PRINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

### **PLATING TECHNICIAN**

JOB SUMMARY: A Plating Technician's duty is to use a variety of chemical materials, such as copper or nickel, to coat the surface of plastic or metal products/parts. He/She is also responsible to operate the machinery designed to coat the products and monitor the process. He/She is also required to ensure the machinery set-up and calibrations are up to design specifications indicated by engineering or production blueprints.

Related Occupational Title(s): Plating Machine Operator

Salary Range: RM1,500 - RM2,500

JOB AREA: M&E FABRICATION			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDz
Protective Coating	Plating Operation	<ul> <li>Operate plating line(s)</li> <li>Perform in-process inspections</li> <li>Perform chemical maintenance on plating line</li> <li>Perform chemical additions to bath chemistries</li> <li>Perform dumping and replenishing bath chemistries</li> <li>Prepare plating surfaces of all parts</li> <li>Prepare parts for plating</li> <li>Improve processes and tooling</li> <li>Perform routine maintenance on plating system and equipment</li> </ul>	<ul> <li>Plating operation</li> <li>Chemical properties</li> <li>Maintenance requirements on plating machine and equipment</li> <li>Surface preparation for plating         <ul> <li>Masking</li> <li>Blasting</li> </ul> </li> <li>Cadmium plating</li> </ul>

## JOB DESCRIPTION TABLE FOR PAINTING & BLASTING ENGINEER, THERMAL SPRAY PAINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR PLATING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>	
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions at managerial level</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>	
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operations research techniques</li></ul>	
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>	
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>	
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>	
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>	
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>	
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>	

## JOB DESCRIPTION TABLE FOR PRINTING & BLASTING ENGINEER, THERMAL SPRAY PRINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

SUPERVISORY COMPETENCY FOR PLATING TECHNICIAN		
SKILLS CATEGORY	SKILLS	
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project risk</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>	
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry	
Risk Management	Apply risk management procedures	
Workplace Safety and Health	Ensure workplace safety and health procedures are complied	



#### **QUALITY MANAGER (QUALITY CONTROL & ASSURANCE)**

JOB SUMMARY: Quality Manager plays a crucial role in business by ensuring that products meet certain thresholds of acceptability. He/She plans, directs or coordinates quality assurance programmes and formulate quality control policies. He/She also works to improve an organization's efficiency and profitability by reducing waste. He/She is also responsible to supervise the inspection team which carries out the detailed assessment of products and their components at different stages of production.

Related Occupational Title(s): Quality Control Manager, Quality Assurance Manager and Quality Assurance Manager

Salary Range: RM3,000 - RM8,500

JOB AREA: QUALITY MANAGEMENT			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Quality Control	Quality Control Operation	<ul> <li>Create and maintain the Company's Quality Standards</li> <li>Develop, implement and maintain the Company's quality documentation, such as quality procedures, reports etc.</li> <li>Establish, implement and maintain the quality awareness throughout the various departments</li> <li>Work with cross-functional teams to generate Manufacturing Inspection Test Plans</li> <li>Inspect to ensure that products and processes comply with requirements by using established engineering techniques</li> <li>Conduct audits, create audit finding reports and determine proper corrective and preventive actions</li> <li>Analyse the root causes and implement corrective actions for processes or parts</li> </ul>	<ul> <li>Overall Equipment Effectiveness (OEE)</li> <li>Statistical Process Control (SPC)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Total Quality Management (TQM) <ul> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>Poka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> </ul> </li> </ul>

JOB AREA: QUALITY MANAGEMENT			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Quality Assurance	Quality Assurance Operation	<ul> <li>Test current products and identify deficiencies</li> <li>Suggest solutions to product problems identified</li> <li>Investigate product quality in order to make improvements to achieve better customer satisfaction</li> <li>Plan, create and manage the overall Quality Planning strategy</li> <li>Collaborate with the Product Development team to ensure consistent project execution</li> <li>Identify quality assurance process bottleneck and suggest actions for improvement</li> <li>Oversee continuous improvement projects</li> <li>Collect quality data</li> <li>Identify key KPIs for product quality</li> <li>Prepare and present reports and metrics to Senior Management</li> </ul>	

MANAGERIAL COMPETENCY FOR QUALITY MANAGER (QUALITY CONTROL & ASSURANCE)			
SKILLS CATEGORY	SKILLS		
Analytical, Conceptual and Evaluative	Apply systems thinking in problem solving and decision making		
Business Analytics	Operationalise analytics models		
Business Negotiation	Manage and direct negotiations		
Communication	<ul> <li>Establish and maintain strategic business partner relationships</li> <li>Conduct presentations to senior management</li> </ul>		
Design Thinking	Implement design thinking		
Interpersonal	Manage cross functionally and culturally diverse teams		
Project Management	<ul><li>Establish project feasibility</li><li>Establish project scope</li></ul>		
Strategy Planning and Implementation	Understand business management		
Personal Management and Development	<ul> <li>Develop personal effectiveness at managerial level</li> <li>Develop professional image and competence to achieve personal career goals</li> </ul>		
Leadership and People Management	<ul> <li>Cultivate workplace relationships and diversity</li> <li>Develop self to maintain professional competence at managerial level</li> <li>Develop team leaders through capability</li> <li>Development and coaching</li> <li>Facilitate innovation and lead team leaders to implement change</li> <li>Lead team leaders to develop strategies and governance management</li> <li>Monitor and reward performance across teams to support achievement of results</li> </ul>		
Workplace Safety and Health	Evaluate Workplace Safety and Health Systems		

#### **QUALITY CONTROL INSPECTOR**

JOB SUMMARY: A Quality Inspector monitors the quality of incoming and outgoing products or materials for a company. He/She is also responsible in conducting tests, analyzing measurements, and overseeing production processes. He/She works in assembly lines or production departments.

Related Occupational Title(s): Product Inspector, Quality Inspector

Salary Range: RM1,800 - RM3,500

JOB AREA: QUALITY MANAGEMENT			
COMPETENCY AREAS	SKILLS CATEGORY	RELATED SKILLS	ENGINEERING FUNDAMENTAL
Quality Control	Quality Control Operation	<ul> <li>Perform final inspection</li> <li>Perform visual inspection of optical parts.</li> <li>Perform dimensional measurements</li> <li>Identify and report systematic and preventable non-conformance occurrences.</li> <li>Reject defective product and document through company reporting process</li> </ul>	<ul> <li>Procedure of quality control inspection</li> <li>Product product testing methodology</li> <li>Statistical Process Control (SPC)</li> <li>Interpretation of product design specification</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Basic of Total Quality Management (TQM)</li> </ul>

	SUPERVISORY COMPETENCY FOR QUALITY CONTROL INSPECTOR					
SKILLS CATEGORY	SKILLS					
Accounting	<ul> <li>Apply knowledge of accounting-related concepts</li> <li>Prepare cash flow reports for the business unit</li> </ul>					
Analytical, Conceptual and Evaluative	<ul> <li>Solve problems and make decisions from a manangement perspective</li> <li>Support the establishment of a framework for initiative and enterprise</li> </ul>					
Business Analytics	<ul><li>Apply data visualisation</li><li>Solve problems using operations research techniques</li></ul>					
Business Negotiation	<ul> <li>Participate in dispute resolution</li> <li>Participate in negotiations</li> </ul>					
Communication	<ul> <li>Manage meetings</li> <li>Presentation</li> <li>Reports writing</li> </ul>					
Finance	<ul> <li>Conduct financial analyses of the business unit</li> <li>Manage budgets and forecasting processes for the business unit</li> <li>Monitor cash flow reports</li> </ul>					
Human Resource Management	<ul><li>Manage employees' relations</li><li>Support individual learning and development</li></ul>					
Interpersonal	<ul> <li>Build a working team</li> <li>Lead a virtual team</li> <li>Lead workplace communication and engagement</li> </ul>					
Personal Management and Development	<ul> <li>Apply high emotional intelligence to manage self and others in a business context</li> <li>Contribute towards a learning organisation</li> <li>Manage workplace challenges with resilience</li> </ul>					

SUPERVISORY COMPETENCY FOR GALVANISING TECHNICIAN					
SKILLS CATEGORY	SKILLS				
Project Management	<ul> <li>Conduct project after-action review</li> <li>Conduct project feasibility study</li> <li>Manage project costs</li> <li>Manage project procurement</li> <li>Manage project quality</li> <li>Manage project resources</li> <li>Manage project scope</li> <li>Manage project team</li> <li>Manage project timeline</li> </ul>				
Sales and Marketing	Understand sales and marketing strategies of manufacturing industry				
Risk Management	Apply risk management procedures				
Workplace Safety and Health	Ensure workplace safety and health procedures are complied				



## LIST OF CRITICAL JOB TITLES

NO	CRITICAL JOB TITLE	AREA	LEVEL
1	R&D Engineer (Electrical)*	Machinery & Equipment (M&E) Design - Electrical	5
2	R&D Assistant Engineer (Electrical)	Machinery & Equipment (M&E) Design - Electrical	4
3	Electrical Supervisor*	Machinery & Equipment (M&E) Design - Electrical	3
4	Electrical Technician*	Machinery & Equipment (M&E) Design - Electrical	2
5	R&D Engineer (Control System)	Machinery & Equipment (M&E) Design - Control System	5
6	R&D Assistant Engineer (Control System)	Machinery & Equipment (M&E) Design - Control System	4
7	R&D Engineer (Mechanical)*	Machinery & Equipment (M&E) Design - Mechanical	5
8	R&D Assistant Engineer (Mechanical)	Machinery & Equipment (M&E) Design - Mechanical	4
9	Mechanical Supervisor*	Machinery & Equipment (M&E) Design - Mechanical	3
10	Mechanical Technician*	Machinery & Equipment (M&E) Design - Mechanical	2
11	Metal Machining Production Engineer	Metal Machining – Turning, Milling & Boring	5
12	Metal Machining Production Assistant Engineer	Metal Machining – Turning, Milling & Boring	4
13	Metal Machining Production Engineer	Metal Machining - Grinding	5
14	Metal Machining Production Assistant Engineer	Metal Machining - Grinding	4
15	Metal Machining Production Engineer	Metal Machining - Honing	5
16	Metal Machining Production Assistant Engineer	Metal Machining - Honing	4
17	Metal Machining Production Engineer	Computer Numerical Control (CNC) Machine Operation - Turning	5
18	Metal Machining Production Assistant Engineer	Computer Numerical Control (CNC) Machine Operation - Turning	4
19	Metal Machining Production Engineer	Computer Numerical Control (CNC) Machine Operation – Milling & Boring	5
20	Metal Machining Production Assistant Engineer	Computer Numerical Control (CNC) Machine Operation – Milling & Boring	4
21	Metal Machining Production Engineer	Computer Numerical Control (CNC) Machine Operation - Grinding	5
22	Metal Machining Production Assistant Engineer	Computer Numerical Control (CNC) Machine Operation - Grinding	4
23	Heat Treatment Metallurgist	Heat Treatment	5
24	Heat Treatment Assistant Metallurgist	Heat Treatment	4
25	Industrial Engineer	M&E Fabrication, Assembly and Repair - Industrial Engineering	5
26	Industrial Assistant Engineer	M&E Fabrication, Assembly and Repair - Industrial Engineering	4
27	Electrical Engineer	M&E Fabrication, Assembly and Repair - Electrical	5
28	Electrical Assistant Engineer	M&E Fabrication, Assembly and Repair - Electrical	4
29	Electrical Supervisor	M&E Fabrication, Assembly and Repair - Electrical	3
30	Electrical Technician	M&E Fabrication, Assembly and Repair - Electrical	2

## LIST OF CRITICAL JOB TITLES

NO	CRITICAL JOB TITLE	AREA	LEVEL
31	Electronic Engineer	M&E Fabrication, Assembly and Repair - Electronic	5
32	Electronic Assistant Engineer	M&E Fabrication, Assembly and Repair - Electronic	4
33	Mechanical Engineer	M&E Fabrication, Assembly and Repair - Mechanical	5
34	Mechanical Assistant Engineer	M&E Fabrication, Assembly and Repair - Mechanical	4
35	Mechanical Supervisor	M&E Fabrication, Assembly and Repair - Mechanical	3
36	Mechanical Technician	M&E Fabrication, Assembly and Repair - Mechanical	2
37	Quality Control Engineer	Manufacture of Machinery and Equipment Quality Management - Quality Control	5
38	Quality Control Assistant Engineer	Manufacture of Machinery and Equipment Quality Management - Quality Control	4
39	Quality Assurance Engineer	Manufacture of Machinery and Equipment Quality Management - Quality Assurance	5
40	Quality Assurance Assistant Engineer	Manufacture of Machinery and Equipment Quality Management - Quality Assurance	4
41	Robot Designer	Robotic Engineering - Robot Design	5
42	Robot Assistant Designer	Robotic Engineering - Robot Design	4
43	Robot Making Technician	Robotic Engineering - Robot Design	3
44	Robotic System Design Engineer	Robotic Engineering - Integrated Robotic System Design	5
45	Robotic System Design Assistant Engineer	Robotic Engineering - Integrated Robotic System Design	4
46	Robotic Operation Operator	Robotic Engineering - Integrated Robotic System Design	3
47	Robotic System Design Engineer	Robotic Engineering - Robotic Programming	5
48	Robotic System Design Assistant Engineer	Robotic Engineering - Robotic Programming	4
49	*Robotic Operation Operator	Robotic Engineering - Robotic Programming	3
50	Robotic System Design Engineer	Robotic Engineering - Robotic Operation Control & Maintenance	5
51	Robotic System Design Assistant Engineer	Robotic Engineering - Robotic Operation Control & Maintenance	4
52	Robotic Operation Operator	Robotic Engineering - Robotic Operation Control & Maintenance	3
53	Electrical Engineer	Automation System Engineering - Electrical	5
54	Electrical Assistant Engineer	Automation System Engineering - Electrical	4
55	Electrical Supervisor	Automation System Engineering - Electrical	3
56	Electrical Technician	Automation System Engineering - Electrical	2
57	Electronics Engineer	Automation System Engineering - Electronic	5
58	Electronics Asst. Engineer	Automation System Engineering - Electronic	4
59	Electronics Supervisor	Automation System Engineering - Electronic	3
60	Electronics Technician	Automation System Engineering - Electronic	2

## LIST OF CRITICAL JOB TITLES

NO	CRITICAL JOB TITLE	AREA	LEVEL
61	Mechatronics Engineer	Automation System Engineering - Mechatronic	5
62	Mechatronics Asst. Engineer	Automation System Engineering - Mechatronic	4
63	Mechatronics Supervisor	Automation System Engineering - Mechatronic	3
64	Mechatronics Technician	Automation System Engineering - Mechatronic	2
65	Mechanical Engineer	Automation System Engineering - Mechanical	5
66	Mechanical Assistant Engineer	Automation System Engineering - Mechanical	4
67	Mechanical Supervisor	Automation System Engineering - Mechanical	3
68	Mechanical Technician	Automation System Engineering - Mechanical	2

<sup>\*</sup> Job Title listed from COL 2018/2019

## ANNEX 4 TRAINING CONTENT TABLE

# MECHANICAL ENGINEER AND MECHANICAL TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Mechanical Engineers play an important role in the M&E industries. They design, develop, build, and maintain all sorts of mechanical devices, tools, engines and machines.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Mechanical Design***	<ul> <li>Regulatory and authority body compliance requirement</li> <li>Quality management requirement</li> <li>Product conceptual design modelling</li> <li>Design engineering analysis</li> <li>Design specification preparation</li> <li>Bill of Material list</li> </ul>
He/She was able to design, manufacture and maintain everything from small parts like miniature connectors to large machine tools like drill presses. They take a product from start to finish, and design for aesthetics, functionality, and durability.			Product Protoyping***	<ul> <li>Design fabrication and assembly</li> <li>Testing and commissioning on product design (NDT &amp; DT)</li> <li>Fine tuning and optimisation for product design</li> <li>Final product prototyping</li> </ul>
			Product Documentation Management***	Product prototyping documentation management
			Research & Development (R&D) Engineering Fundamental***	<ul> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Lean Manufacturing</li> <li>Finite Element Analysis (FEA)</li> <li>Advanced machining Process</li> <li>Mechanical and chemical properties</li> <li>Ergonomics and AestheticValue</li> <li>Industrial Revolution 4.0 (IR 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive Manufacturing</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupation Title:  Process Engineer  Industrial Engineer  Pneumatic Engineer  Hydraulic Engineer  Engineering Assistant  Junior Engineer  Field Engineer  Associate Engineer  Quality Control  Engineer  Quality Assurance  Engineer  Not Available	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Production Planning  Product Fabrication  Quality Inspection***	<ul> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> Product specification development <ul> <li>Material specification</li> <li>BOM list</li> <li>Design drawing</li> </ul> Machine operation and machining process <ul> <li>Resources planning for production requirements</li> </ul> Machine parameter setting <ul> <li>Advanced machining activities</li> <li>CNC machine operation</li> <li>Product fabrication operation planning</li> <li>Heat treatment operation for product</li> <li>Product finishing method</li> </ul> Fabricated product quality inspection <ul> <li>Inspection test procedure</li> <li>Product quality management</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Process Improvement	<ul> <li>Process improvement requirement</li> <li>Overall Equipment Effectiveness (OEE) analysis</li> </ul>
			Product Assembly	<ul> <li>Subpart and final product assembly process</li> <li>Product functionality testing procedure</li> <li>Product packaging requirement</li> </ul>
	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Product Testing and Commissioning***	<ul> <li>Product Testing and Commissioning</li> <li>Factory Acceptance Test (FAT)</li> <li>Site Acceptance Test (SAT)</li> </ul>
			M&E Assembly, Testing and Repair Engineering Fundamental	<ul> <li>Machining process</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Statistical Process Control (SPC)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> <li>Engineering design</li> <li>Total Quality Management (TQM) <ul> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>Poka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> </ul> </li> <li>Hydraulic and Pneumatic System</li> <li>Machine Load Balancing</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation	Robotic Engineering	System Operation***	<ul> <li>Numerical Control</li> <li>Industrial Revolution 4.0 (IR4.0)         <ul> <li>Autonomous Rob System Integration</li> <li>Simulation</li> <li>Additive Manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> </ul> </li> <li>Augmented Reality</li> <li>Automation System Operation and Control</li> <li>Production preparation process</li> </ul>
	Engineering			Troubleshooting procedure for system operation
			Robot Design***	<ul> <li>Robot mechanical, electrical and electronic system</li> <li>Robot modelling design</li> <li>Electrical &amp; Electronic Circuit Design</li> <li>Electrical &amp; Electronic Layout and</li> <li>Wiring Diagram Design</li> <li>Engineering, electrical and electronic system analysis</li> <li>Product prototyping</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Robotic Engineering Fundamental***  Robotic Programming***	<ul> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Lean Manufacturing</li> <li>Finite Element Analysis (FEA)</li> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Ergonomics and Aesthetic Value</li> <li>Industrial Revolution 4.0 (ir 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive Manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> <li>Autonomous module robotic programming</li> <li>Human machine interface (HMI) development</li> </ul>
				<ul> <li>Robotic system program integration</li> <li>Robotic system program development</li> <li>Robotic system calibration</li> <li>Robotic motion programming</li> <li>Robotic vision programming</li> <li>Robotic special function programming</li> <li>Robotic peripherals program integration</li> </ul>

JOB SUMMARY JOB ARE	A COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Automation System Engineering	Robotic Programming Engineering Fundamental***  Automation & Robotic System Integration***  Automation System Support***	<ul> <li>Embedded System Programming         <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul> </li> <li>Networking and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Sensing and Control         <ul> <li>Instrumentation</li> <li>Vision System</li> </ul> </li> <li>Cybersecurity</li> <li>Industrial Revolution 4.0 (IR 4.0)         <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> </ul> </li> <li>Augmented Reality</li> </ul> <li>Analysing automation and robotic system integration</li> <li>Automation and robotic system integration</li> <li>Automation system troubleshooting</li> <li>Planning and monitoring system maintenance</li>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Managerial	Automation System Engineering Fundamental***  Managerial Competency	<ul> <li>Lean Manufacturing</li> <li>Embedded System Programming         <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC)/</li></ul></li></ul>
		Competency	манадена Сотревенсу	<ul> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personal Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> </ul> *** Critical Training Program/Skills in Demand

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Mechanical Technician primary focus is performing maintenance, service and repair of facilities, machineries and equipment.  He/She may involve in providing costs estimation of projects, prepare layouts and drawings of parts, review blueprints or assemble parts and equipment. She also performs tests on a finished product according to manufacturer's manual and organisation Standard Operating Procedure.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Design Support Operation***  Product Prototyping***  Product Documentation Management***  Research & Development (R&D) Engineering Fundamental	<ul> <li>Formal test protocols and reports</li> <li>Test protocols, methods and procedures.</li> <li>Test equipment and records measurements</li> <li>Generation, design and troubleshooting of testing fixtures</li> <li>Product design fabrication and assembly activities</li> <li>Product Testing Method <ul> <li>Non Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul> </li> <li>Basic in fine tuning and optimisation for product design</li> <li>Product prototype documentation management</li> <li>Product testing and commissioning data.</li> </ul> <li>Machining Process <ul> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Product Testing Method</li> <li>Non-Destructive Testing (NDT)</li> <li>Destructive Testing (DT)</li> </ul> </li>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:  R&D Mechanical  Technician  Industrial Mechanical  Technician  Machine Operator  Machinist  Pre-requisites:  Not Available			Product Fabrication Operation	<ul> <li>Machine parameter setting</li> <li>Machining activities</li> <li>CNC machine operation</li> <li>Product fabrication operation including <ul> <li>Cutting</li> <li>Forming</li> <li>Joining</li> </ul> </li> <li>Heat treatment operation</li> <li>Performing product finishing method</li> </ul>
			Quality Inspection Activities	<ul> <li>Method of product functionality testing</li> <li>Production process quality inspection</li> </ul>
			Process Improvement	<ul> <li>Basic of machine optimisation activities</li> <li>Basic of process improvement activities</li> <li>Basic of production process improvement</li> </ul>
			Product Assembly	<ul> <li>Procedure of product functionality test</li> <li>Component</li> <li>Subpart</li> <li>Product packaging requirement</li> </ul>
			Product Testing & Commissioning	Product testing and commissioning

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			M&E Fabrication, Assembly and Repair	<ul><li>Machining Process</li><li>Statistical Process Control (SPC)</li></ul>
			Engineering Fundamental	<ul> <li>Maintenance Operation         <ul> <li>Preventive Maintenance</li> <li>Corrective Maintenance</li> <li>Predictive Maintenance</li> </ul> </li> <li>Machine Load Balancing</li> <li>Computer Numerical Control Programming</li> <li>Product inspection method         <ul> <li>Non-Destructive Testing</li> <li>Destructive Testing</li> </ul> </li> </ul>
	Quality Management	Quality Control	Quality Control Operation	<ul> <li>Product final inspection</li> <li>Visual inspection of optical parts.</li> <li>Dimensional measurements</li> <li>Quality control operation standard</li> </ul>
			Quality Control Fundamental Engineering	<ul> <li>Procedure of quality control inspection</li> <li>Product testing methodology</li> <li>Statistical Process Control (SPC)</li> <li>Interpretation of product design specification</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Basic of Total Quality Management (TQM)</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Robotic Engineering	Robotic System Installation, Maintenance and Operation***	<ul> <li>New robotic systems fabrication and installation</li> <li>Modification of computer-controlled robot movements.</li> <li>Building or assembling robotic devices or systems.</li> <li>Development of robotic path motions</li> <li>Design, configuration, or application of robotic systems support.</li> <li>Preventive or corrective maintenance on robotic systems or components.</li> <li>Robotic system installation and maintenance operation</li> <li>Industrial robotic system evaluation         <ul> <li>Efficiency</li> <li>Reliability</li> </ul> </li> <li>Robotic operation</li> </ul>
			Robotic Fundamental Engineering***	<ul> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Mechanical Properties</li> <li>PLC and Micro Controller Programming</li> </ul>
	Industrial Automation Engineering	Automation System Engineering	Mechanical System Maintenance	<ul> <li>Automation system equipment and operating system inspection</li> <li>Resolving motor, pump, conveyor, pneumatic and hydraulic issues.</li> </ul>
			Automation System Fundamental Engineering***	<ul> <li>Automation system operation</li> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Mechanical Properties</li> <li>PLC and Micro Controller Programming</li> </ul>

# ELECTRICAL ENGINEER AND ELECTRICAL TECHNICIAN

### TRAINING CONTENT : ELECTRICAL ENGINEER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Electrical Engineer plays an important role in the M&E industries. They design, develop, and test electrical devices and equipment, including communications systems, power generators, motors and navigation systems, and electrical systems. They also oversee the manufacture of these devices, systems, and equipment.  He/She apply the principles of electricity, electronics, and electromagnetism to develop electrical products and systems. They perform risk assessments and ensure compliance with safety standards and	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Electrical Design***	<ul> <li>Electrical design specification</li> <li>Electrical system analysis</li> <li>Electrical system simulation</li> <li>Electrical layout and wiring diagram design preparation         <ul> <li>Electrical Schematic Diagram</li> <li>Electrical Component Layout Diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Conceptual Design</li> <li>Design specification requirement preparation</li> <li>Regulatory and authority body compliance requirement for electrical design</li> </ul>
electrical engineering codes. They also conduct research to create new applications.			Electrical System Testing and Commissioning***	<ul> <li>Electrical system fine tuning and optimisation</li> <li>Power loading analysis</li> <li>Electrical Panel Missouri Educator</li> <li>Gateway Assessments (MEGA) Testing procedure</li> <li>Earth Leakages testing procedure</li> </ul>
			Product Documentation Management***	Product prototype documentation management

### TRAINING CONTENT : ELECTRICAL ENGINEER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:  Process Engineer  Industrial Engineer  Pneumatic Engineer  Hydraulic Engineer  Engineering Assistant  Junior Engineer  Field Engineer  Associate Engineer  Pre-Requisites:  Not Available		Research & Development (R&D) Engineering Fundamental***	Electrical Design***	<ul> <li>Lean manufacturing</li> <li>Power management</li> <li>Ingress Protection (IP) Rating</li> <li>Electrical load calculation and component selection</li> <li>Compliance standard and power consumption for electrical component</li> <li>Power protection system and grounding</li> <li>Risk assessment method</li> <li>Industrial Revolution 4.0 (IR 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> </ul>
	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation  Product Testing and Commissioning	<ul> <li>Machine electrical parameter setting</li> <li>Electrical component assembly         <ul> <li>Subpart</li> <li>Final Product</li> </ul> </li> <li>Electrical component and subparts functionality testing procedure</li> <li>Product testing and commissioning for electrical component or subparts         <ul> <li>Factory Acceptance Test (FAT)</li> <li>Site Acceptance Test (SAT)</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			M&E Fabrication, Assembly and Repair Engineering Fundamental	<ul> <li>Machining Process</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Total Quality Management (TQM) <ul> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>oka yoke</li> <li>Kaizen</li> <li>6 Sigma</li> </ul> </li> <li>Numerical Control</li> <li>Industrial Revolution 4.0 (ir 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> </ul>
	Industrial Automation Engineering	Automation System Engineering	Electrical Automation System Operation***	<ul> <li>Automation system operation and control</li> <li>Production preparation process</li> <li>Automation and robotic system integration for electrical component</li> <li>Electrical system troubleshooting on automation system</li> <li>Electrical system maintenance planning and implementation strategy</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Automation System Engineering Fundamental***	<ul> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Lean Manufacturing</li> <li>Finite Element Analysis (FEA)</li> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Ergonomics and Aesthetic Value</li> <li>Industrial Revolution 4.0 (IR 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> </ul>
		Managerial Competency	Managerial Competency	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personnel Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> <li>Analytical, Conceptual and Evaluative</li> </ul>
				*** Critical Training Program/Skills in Demand

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Electrical technicians help create, maintain and repair the electronic components and equipment used in any equipment or device that involves electricity. They can sometimes work with electricians or electrical engineers, or work on site to keep machinery and specialty equipment running correctly.  He/She may use specialized measuring and diagnostic devices to evaluate how electrical equipment is working, building or calibrating instrumentation, build electronic devices based on reading schematics, inspect for problems, replace old equipment and install new equipment.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Product Prototyping***  Product Documentation Management***	<ul> <li>Fundamental of design drawing</li> <li>Installation, maintenance and inspection of tools and equipment</li> <li>Electrical component specification</li> <li>Electrical component assembly procedure.</li> <li>Cable laying procedure</li> <li>Testing procedure for electrical system</li> <li>Functionality testing procedure for electrical system</li> <li>Electrical system and component maintainance operation</li> <li>Machine parameter setting</li> <li>Electrical system design and assembly activities</li> <li>Electrical system testing and commissioning on product design</li> <li>Fine tuning and optimisation for product design</li> <li>Documentation management system</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:			Research & Development (R&D) Engineering Fundamental***	<ul> <li>Machining Process</li> <li>Electrical Wiring</li> <li>Electrical Power</li> <li>Electrical Measuring instrument</li> <li>Interpretation of Wiring Circuit Diagram</li> </ul>
Pre-Requisites:  Not available	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Electrical System, Operation Support and Maintenance***	<ul> <li>Electrical system setup for machine operation</li> <li>Machine maintenance operation</li> <li>Troubleshooting electrical machine faulty</li> </ul>
			Product Fabrication Operation***	<ul> <li>Cable laying procedure</li> <li>Electrical system and component maintenance operation</li> <li>Procedure of machine parameter setting</li> <li>Machine operation checklist</li> <li>Prepare machine operation report</li> <li>Testing procedures for electrical system</li> <li>Electrical component specification</li> <li>Installation, maintenance and inspection of tools and equipment</li> <li>Interpret design drawing</li> </ul>
			Quality Inspection Activities***	<ul> <li>Product functionality testing</li> <li>Production process quality inspection</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Product Testing & Commissioning ***  M&E Fabrication, Testing and Repair Fundamental Engineering***	<ul> <li>Electrical system FAT and SAT procedures for product testing</li> <li>Maintenance procedures for electrical system</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Related statutory and regulatory compliance requirement on electrical</li> <li>Interpretation of design drawing</li> <li>Cable laying procedure</li> <li>Cable arrangement</li> <li>Electrical component specification</li> <li>Types and function of electrical component</li> </ul>
	Industrial Automation Engineering	Robotic Engineering	Robotic System Installation, Maintenance and Operation***	<ul> <li>Interpreting design drawing</li> <li>Electrical component specification for robotic system</li> <li>Assembly of electrical component for robotic system.</li> <li>Cable lays as per diagram</li> <li>Robotic system functionality testing procedure for electrical system</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Robotic Fundamental Engineering***	<ul> <li>Robotic system engineering</li> <li>SI System of Units</li> <li>AC and DC current</li> <li>Electrical and Electronic symbols</li> <li>Basic electrical concepts and terms <ul> <li>Electrical voltage.</li> <li>Electrical current.</li> <li>Electrical resistance</li> <li>Electric power.</li> <li>Electric charge.</li> <li>Power efficiency.</li> <li>Power factor.</li> </ul> </li> </ul>
		Automation System Engineering	System Maintenance***	<ul> <li>Automation system inspection and testing</li> <li>Interpreting blueprints</li> <li>Designing, drawing, assembling and installation of electrical components.</li> <li>Troubleshooting procedure for electrical system</li> <li>Safety warning postings and identification tags</li> </ul>
			Automation System Fundamental Engineering***	<ul> <li>Automation system operation</li> <li>Maintenance procedures for electrical system</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Related statutory and regulatory compliance requirement</li> <li>Interpretation of design drawing</li> <li>Cable laying procedure</li> <li>Cable Arrangement</li> <li>Electrical component specification</li> <li>Types and function of electrical component</li> <li>PLC and Micro Controller Programming</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource</li> <li>Management</li> <li>Interpersonal</li> <li>Personnel Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>

# ELECTRONIC ENGINEER AND ELECTRONIC TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Electrical Engineer plays an important role in the M&E industries. They design, develop, test, or supervise the manufacturing and installation of electronic equipment, components, or systems for commercial, industrial, or scientific use.  He/She can be specialised within the field, with areas of expertise including audio, visual and light electronic equipment; control systems and automation; and microelectronics (computer chips) and telecommunications.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Electronic Circuit Design***	<ul> <li>Electronic circuit design specification requirement         <ul> <li>Regulatory and Authority Body</li> <li>Compliance Requirement</li> <li>Quality Management</li> </ul> </li> <li>Electrical system simulation</li> <li>Preparing and analysis of electrical layout and wiring diagram design         <ul> <li>Electrical schematic diagram</li> <li>Electrical component layout diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> <li>Electronic circuit design conceptual design</li> <li>Design analysis</li> <li>Engineering analysis</li> <li>Bill of Material (BOM) preparation</li> </ul>
			Product Prototyping***	<ul> <li>Printed Circuit Board (PCB) Fabrication</li> <li>Electronic component assembly</li> <li>Embedded system programming</li> </ul>
			Electrical System Testing and Commissioning ***	<ul> <li>Electrical system fine tuning and optimisation</li> <li>Electrical system functionality test</li> <li>Electro Magnetic Pulse (EMP) testing</li> <li>Electro Magnetic Interference (EMI) testing</li> <li>Electro Magnetic Compatibility (EMC) testing</li> </ul>

Related Occupational Title:  Electronic Engineer Control System Engineer Engineering Assistant Junior Engineer Associate Engineer Associate Engineer Not available  Pre-Requisites Not available  Pre-Requisites Field Toigneer Field T
- Cybersecurity - Cloud computing

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation	<ul> <li>Machine parameter setting</li> <li>Machine instrumentation and control signal functioning</li> <li>Maintenance operation planning</li> <li>Machine troubleshooting for electronic faulty</li> </ul>
			Product Testing and Commissioning	<ul> <li>Product Testing and Commissioning</li> <li>Factory Acceptance Test (FAT)</li> <li>Site Acceptance Test (SAT)</li> </ul>
			M&E Fabrication, Testing and Repair Engineering Fundamental	<ul> <li>Sensoring and Image Processing</li> <li>Circuit Diagram</li> <li>Automation Engineering</li> <li>Network and Communication Protocol  - Wired  - Wireless</li> <li>Embedded System Programming  - PLC  - MC</li> <li>Total Quantity Management (TQM)</li> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing  - Poka Yoke  - Kaizen  - 6 Sigma</li> <li>Root cause analysis</li> <li>Autonomous Maintenance</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Automation System Engineering	Electronic System Operation***	<ul> <li>Automation system operation and control</li> <li>Automation and robotic system integration for electronic and control system component</li> <li>Electronic and control system troubleshooting on the automation system</li> <li>Electronic and control system maintenance</li> </ul>
			Automation System Fundamental Engineering***	<ul> <li>Lean Manufacturing</li> <li>Circuit Theory     <ul> <li>Analogue Circuit</li> <li>Digital Circuit</li> </ul> </li> <li>Electronic Component Selection</li> <li>Machining Process</li> <li>Ingress Protection rating (IP rating)</li> <li>Embedded system programming     <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) /</li></ul></li></ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Managerial Competency	Managerial Competency	<ul> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> </ul>
				<ul> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personnel Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
An industrial electronics technician is responsible for maintaining, troubleshooting, and repairing electronic components of the M&E in factories or other industrial facilities. They may be responsible for installing, inspecting, and improving the efficiency in equipment as well.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Design Support Operation	<ul> <li>Electronic system drawing</li> <li>Electronic and control system component assembly</li> <li>Cable laying</li> <li>Electronic and control system testing</li> <li>Electronic and control system maintenance operation</li> </ul>
He/She may inspect and maintain existing equipment using similar tools, such as voltmeters and PC-based diagnostic software which requires analysis and troubleshooting of complex problems. Electronics technicians may also replace existing equipment based on age, operation, and functionality.			Product Prototyping***	<ul> <li>Basic in electronics and control system design and assembly activities</li> <li>Electronic and control system testing and commissioning on product design</li> <li>Electronic system fine tuning and optimisation for product design</li> </ul>
			Product Documentation Management	Product prototype documentation management
			Research & Development (R&D) Fundamental Engineering	<ul> <li>Sensoring and Image Processing</li> <li>Network and Communication Protocol - Wired - Wireless</li> <li>Embedded System Programming - PLC - MC</li> <li>Quality Management System (QMS)</li> <li>Interpretation of Circuit Diagram</li> <li>Circuit Diagram</li> <li>Machining Process</li> <li>Electronic Measuring instrument</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:  R&D Control System  Technician  Industrial Electronic  Technician  Electronic Technician	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Electronic System, Operation Support and Maintenance***	<ul> <li>Electronic and control system setup for machine operation</li> <li>Machine maintenance activities for electronic system</li> <li>Troubleshooting procedure for electronic and control system machine faults</li> </ul>
Pre-Requisites     Not available			Product Fabrication Operation***	<ul> <li>Electronic and control system installation procedure</li> <li>Assembly of electrical component.</li> <li>Electronic and control system maintenance operation</li> <li>Electronic and control system testing</li> <li>Procedure to interpret electronic circuit design drawings</li> </ul>
			Quality Inspection Activities***	<ul> <li>Product functionality testing method</li> <li>Production process quality inspection</li> </ul>
			Product Testing and Commissioning ***	FAT and SAT activities for electronic system
			M&E Fabrication, Testing and Repair Engineering Fundamental***	<ul> <li>Engineering design</li> <li>Electronic and control system system maintenance operation</li> <li>Occupational Safety and Health Compliance Requirement</li> <li>Interpretation of circuit design drawing</li> <li>Electronic component specification</li> <li>Types and function of electronic and control system component</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Robotic Engineering	Robotic System Installation, Maintenance and Operation***	<ul> <li>Electronic circuit design drawing</li> <li>Assembly of electronic and control system component.</li> <li>Electronic equipment installation for robotic system</li> <li>Testing activities of electronic and control system for robotic system</li> <li>Functionality testing procedure for electronic and control system</li> <li>Electronic and control system maintenance for robotic system maintenance</li> </ul>
		Automation System Engineering	System Maintenance***	<ul> <li>Electrical component inspection and testing for automation system</li> <li>Electronic components system maintenance</li> <li>Designing, drawing, assembling and installation of electrical components.</li> <li>Electrical system troubleshooting</li> </ul>
			Automation System Fundamental Engineering***	<ul> <li>Sensoring and Image Processing</li> <li>Network and Communication Protocol         <ul> <li>Wired</li> <li>Wireless</li> </ul> </li> <li>Embedded System Programming         <ul> <li>PLC</li> <li>MC</li> </ul> </li> <li>Quality Management System (QMS)</li> <li>Interpretation of Circuit Diagram</li> <li>Circuit Diagram</li> <li>Machining Process         <ul> <li>Electronic Measuring Instrument</li> </ul> </li> <li>PLC and Micro Controller Programming</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

# MECHATRONIC ENGINEER AND MECHATRONIC TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Mechatronic Engineers work in all aspects of the development of the smart machine from design and testing to manufacture robotics and manufacturing industries.  He/She responsible to research, design, develop, or test automation, intelligent systems, smart devices, or industrial systems control.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Mechanical System Design***	<ul> <li>Mechanical system design specification requirement</li> <li>Mechanical system simulation</li> <li>Conceptual design production</li> <li>Design analysis for mechanical system design</li> <li>Electro mechanical system design         <ul> <li>Power Train</li> <li>Hydraulics</li> <li>Pneumatics</li> </ul> </li> <li>Engineering analysis for mechanical system design</li> <li>Production of Bill of Material (BOM)</li> </ul>
			Electrical & Electronic System Design***	<ul> <li>Engineering analysis for electrical &amp; electronic system design</li> <li>Fine tuning and optimisation</li> <li>Power loading analysis</li> <li>Electrical &amp; electronic layout and wiring diagram design         <ul> <li>Electrical &amp; electronic schematic diagram</li> <li>Electrical &amp; electronic component layout diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:			Product Prototyping***	<ul> <li>Mechatronic design fabrication and assembly</li> <li>Testing and commissioning on product design (NDT &amp; DT)</li> <li>Fine tuning and optimisation for product design</li> <li>Producing final product prototyping</li> </ul>
<ul> <li>Systems Engineer</li> <li>Service Engineer</li> <li>Associate Engineer</li> </ul> Pre-Requisites: <ul> <li>Not Available</li> </ul>			Electrical System Testing and Commissioning***	<ul> <li>Fine tuning and optimisation for</li> <li>Mechatronic system</li> <li>Functionality test for Mechatronic system</li> <li>Electrical system testing procedure <ul> <li>Carry out Electrical Panel Missouri Educator</li> <li>Gateway Assessments (MEGA) Test</li> <li>Earth Leakages Testing</li> <li>Electro Magnetic Pulse (EMP) testing</li> <li>Electro Magnetic Interference (EMI) testing</li> <li>Electro Magnetic Compatibility (EMC) testing</li> </ul> </li> </ul>
			Product Documentation Management	Product prototype documentation management
			Research & Development (R&D) Engineering Fundamental***	<ul> <li>Instrumentation and Control</li> <li>Networking and Communication Protocol         <ul> <li>Serial communication</li> <li>etherCAT</li> <li>Modbus</li> <li>CANbus</li> </ul> </li> <li>Embedded system programming         <ul> <li>Micro Controller</li> <li>PLC</li> </ul> </li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	M&E Assembly, Testing and	M&E Assembly, Testing and Repair	Product Fabrication & Assembly Operation***	<ul> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> <li>Electronic Component Selection</li> <li>Ingress Protection rating (IP rating)</li> <li>Machining Process</li> <li>Finite Element Analysis (FEA)</li> <li>Digital circuit</li> <li>Analogue circuit</li> <li>Ergonomics and Aesthetic Value</li> <li>Chemical Composition</li> <li>Mechanical Properties</li> <li>Lean Manufacturing</li> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Industrial Revolution 4.0 (IR 4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> <li>Machine parameter setting according to product specification</li> <li>Production planning</li> </ul>
	Repair			<ul> <li>Machining activities</li> <li>Product fabrication activities</li> <li>Prosess improvement analysis and fine tuning requirement</li> <li>Maintenance operation planning</li> <li>Machine troubleshooting</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Product Testing and Commissioning***  M&E Assembly, Testing and Repair for Mechatronic Engineering Fundamental***	<ul> <li>Factory Acceptance Test (FAT) and Site Acceptance Test (SAT) for mechatronic system</li> <li>Sensoring and Image Processing</li> <li>Circuit Diagram</li> <li>Automation Engineering</li> <li>Network and Communication Protocol  - Wired  - Wireless</li> <li>Embedded System Programming  - PLC  - MC</li> <li>Total Quality Management (TQM)</li> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing  - Poka yoke  - Kaizen  - 6 Sigma</li> <li>Engineering Design</li> <li>Root cause analysis</li> <li>Autonomous Maintenance</li> <li>Statistical Process Control (SPC)</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Machining Process</li> <li>Industrial Revolution 4.0 (IR 4.0)  - Autonomous Robot  - System Integration  - Simulation  - Additive manufacturing  - Internet of Things  - Cybersecurity  - Cloud computing  - Augmented Reality</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Robotic Engineering	Robotic Mechanical System Design and Operation***	<ul> <li>Robotic mechanical system simulation</li> <li>Design analysis on robotic mechatronic system design</li> <li>Electro mechanical system design for robotic system         <ul> <li>Power train</li> <li>Hydraulics</li> <li>Pneumatics</li> </ul> </li> <li>Engineering analysis on robotic mechatronic system design</li> <li>Fine tuning and optimisation on robotic mechatronic system designs</li> <li>Produce BOM list</li> </ul>
			Robotoc Electrical & Electronic System Design and Operation***	<ul> <li>Electrical &amp; electronic system design and optimisation</li> <li>Power loading analysis</li> <li>Electrical &amp; electronic layout and wiring diagram design         <ul> <li>Electrical &amp; electronic schematic diagram</li> <li>Electrical &amp; electronic component layout diagram</li> <li>Control panel layout diagram</li> <li>Electrical wiring diagram</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Robotic Engineering	Robotic Fundamental Engineering***	<ul> <li>Instrumentation and Control</li> <li>Networking and Communication Protocol - Serial communication - etherCAT - Modbus - CANbus</li> <li>Embedded system programming - Micro Controller - PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> <li>Electronic component selection</li> <li>Ingress Protection rating (IP rating)</li> <li>Machining Process</li> <li>Finite Element Analysis (FEA)</li> <li>Digital circuit</li> <li>Analogue circuit</li> <li>Ergonomics and Aesthetic Value</li> <li>Chemical Composition</li> <li>Mechanical Properties</li> <li>Lean Manufacturing</li> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Industrial Revolution 4.0 (IR 4.0) - Autonomous Robot - System Integration - Simulation - Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Automation System Engineering	Automation & Robotic System Integration***	Automation and robotic system integration
			Automation System Operation***	<ul> <li>Automation system troubleshooting</li> <li>Planning and monitoring of system maintenance</li> </ul>
			Automation System Fundamental Engineering***	<ul> <li>Lean Manufacturing</li> <li>Embedded system programming         <ul> <li>Micro Controller</li> <li>PLC</li> <li>Programmable System on Chip (PSoC)</li> <li>Field Programmable Gate Array (FPGA)</li> <li>Single Board Computer (SBC) / Industrial Personal Computer (IPC)</li> </ul> </li> <li>Instrumentation and Control</li> <li>Industrial Revolution 4.0 (IR 4.0)         <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Managerial Competency	Managerial Competency	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personnel Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> <li>Analytical, Conceptual and Evaluative</li> </ul>
				*** Critical Training Program/ Skills in Demand

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
A Mechatronic Technician is responsible for assisting design, development and engineering staff, as well as work with mechatronics trades people to install, maintain, modify and repair mechatronic systems, equipment and component parts.	Machinery & Equipment (M&E) Design	Research & Development (R&D)	Design Support Operation	<ul> <li>Test protocols and reports</li> <li>Test equipment and records measurements</li> <li>Vision systems and metrology hardware/software</li> <li>Generating, designing and troubleshooting of testing fixtures</li> </ul>
He/She may also carry out fitting and assembling parts and sub-assemblies, inspecting equipment on site, examining drawings or specifications, and also checking accuracy and quality of finished parts, tools or sub-assemblies.			Product Prototyping	<ul> <li>Mechatronic component design fabrication and assembly activities</li> <li>Testing and commissioning on product design (NDT &amp; DT)</li> <li>Fine tuning and optimisation for product design</li> </ul>
			Product Documentation Management	Product prototype documentation management
			Research & Development (R&D) Engineering Fundamental	<ul> <li>Machining Process</li> <li>Mechanical Properties</li> <li>Chemical Composition</li> <li>Product Testing Method <ul> <li>Non-Destructive Testing</li> <li>Destructive Testing</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
Related Occupational Title:  R&D Control System  Technician  Industrial Electronic  Technician	M&E Assembly, Testing and Repair	M&E Assembly, Testing and Repair	Electronic System, Operation Support and Maintenance	<ul> <li>Troubleshooting machine faulty</li> <li>Machine setup</li> <li>Machine maintenance operation</li> </ul>
<ul><li>Electronic Technician</li><li>Pre-Requisites:</li><li>Not Available</li></ul>			Product Fabrication Operation	<ul> <li>Machining activities</li> <li>CNC machine operation</li> <li>Product fabrication operation <ul> <li>Cutting</li> <li>Forming</li> <li>Joining</li> </ul> </li> <li>Heat treatment for product</li> <li>Product finishing method</li> </ul>
			Quality Inspection Activities	<ul><li>Product functionality testing</li><li>Production process quality inspection</li></ul>
			Product Testing and Commissioning	FAT and SAT activities for electrical system
			M&E Fabrication, Testing and Repair Fundamental Engineering	<ul> <li>Machining Process</li> <li>Statistical Process Control (SPC)</li> <li>Maintenance Operation <ul> <li>Preventive</li> <li>Corrective</li> <li>Predictive</li> </ul> </li> <li>Machine Load Balancing</li> <li>Computer Numerical Control Programming</li> <li>Types of product inspection method <ul> <li>Non-Destructive Testing</li> <li>Destructive Testing</li> </ul> </li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	Industrial Automation Engineering	Robotic Engineering	Robotic System Installation, Maintenance and Operation***	<ul> <li>New robotic systems fabrication and installation</li> <li>Modifying computer-controlled robot movements.</li> <li>Building and assembling robotic devices or systems.</li> <li>Developing robotic path motions</li> <li>Robotic systems or components maintenance operation.</li> <li>Robotic system and component installation, programming and maintenance</li> <li>Industrial robotic system evaluation <ul> <li>Efficiency</li> <li>Reliability</li> </ul> </li> <li>Operating robots to perform customised tasks</li> </ul>
		Automation System Engineering	Mechatronic System Maintenance***	<ul> <li>Automation system equipment and operating system inspection</li> <li>Mechatronic system maintenance</li> </ul>
			Automation System Engineering Fundamental	<ul> <li>Sensoring and Image Processing</li> <li>Automation Engineering</li> <li>Network and Communication Protocol - Wired - Wireless</li> <li>Embedded System Programming - PLC - MC</li> <li>Quality Management System (QMS)</li> <li>Interpretation of engineering drawing</li> <li>Interpretation of Circuit Diagram</li> <li>Interpretation of Wiring Circuit Diagram</li> <li>Machining Process</li> <li>Automation system operation</li> </ul>

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource</li> <li>Management</li> <li>Interpersonal</li> <li>Personnel Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand



#### TRAINING CONTENT: METAL MACHINING ENGINEER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Metal Machining Engineer is responsible to determine product specification, plan machining operation.  He/She also required to maintain a centralized program database and detailed records on all CNC machine operations.  Related Occupation Title:  • Metal Machining Engineer	M&E Fabrication	Machining & Special Tooling	Machine Operation Planning and Monitoring***	<ul> <li>Planning, designing, purchasing and implementing machining processes and equipment</li> <li>Designing, developing, implementing and analysing technical products and systems</li> <li>Equipment engineering design evaluations</li> <li>Equipment capability evaluation</li> <li>Developing machine and equipment operation and maintenance SOP</li> <li>Setting up reduction and changeovers according to product specification</li> <li>Preparation of project costing</li> </ul>
Metal Machining Specialist  Pre-requisites:     Not Available			Machining & Special Tooling Fundamental Engineering***	<ul> <li>Preparation of project costing</li> <li>Developing CNC programs for machine operation</li> <li>Overall Equipment Effectiveness (OEE)</li> <li>Total Quality Management (TQM)</li> <li>People management</li> <li>Resources planning</li> <li>Strategic planning</li> <li>SOP and method of statement preparation</li> <li>CNC Programing</li> <li>Risk assessment</li> <li>Office management</li> </ul>

#### TRAINING CONTENT: METAL MACHINING ENGINEER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
	M&E Fabrication	Machining & Special Tooling	Machine Operation Planning and Monitoring***	<ul> <li>Purchasing procedure</li> <li>Project costing</li> <li>Industrial Revolution 4.0 (IR4.0) <ul> <li>Autonomous Robot</li> <li>System Integration</li> <li>Simulation</li> <li>Additive manufacturing</li> <li>Internet of Things</li> <li>Cybersecurity</li> <li>Cloud computing</li> <li>Augmented Reality</li> </ul> </li> </ul>
		Managerial Competency	Managerial Competency	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personnel Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

#### TRAINING CONTENT : MACHINIST & ENC MACHINIST

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
A Machinist job is to assemble or fabricate mechanical parts, pieces or products using a variety of tools and equipment according to specification.  He/She usually specialise either in CNC or convensional machine. They are also reviewing samples, drawings or instructions,	M&E Fabrication	Machining & Special Tooling	Machining Operation	<ul> <li>Setting up machine operation</li> <li>Setup jigs and fixtures</li> <li>Machine calibration</li> <li>Consumable tools replacement procedure</li> <li>Statistical Process Control (SPC) for machining operation</li> </ul>
plan process sequence and taking measurements and marking material for cutting or shaping.  Related Occupation Title:  • Machine Operator			CNC Machining Operation	<ul> <li>CNC machines operation</li> <li>Interpreting blueprints and mechanical drawings</li> <li>Translating instructions into computer commands</li> <li>Producing test runs sample</li> <li>Finished product quality control</li> </ul>
<ul> <li>Machinist</li> <li>CNC Machinist</li> </ul> Pre-requisites: <ul> <li>Not Available</li> </ul>			Machining & Special Tooling Fundamental Engineering	<ul> <li>Interpretation of Engineering Drawing</li> <li>Geometrical Dimensioning and Tolerance (GD&amp;T)</li> <li>Machine Operation         <ul> <li>Operation Manual</li> <li>Maintenance Manual</li> </ul> </li> <li>Safety instruction</li> <li>Measuring instrument</li> <li>Statistical Process Control (SPC)</li> <li>CNC Machine operation</li> <li>Numerical control</li> </ul>

#### TRAINING CONTENT : MACHINIST & ENC MACHINIST

	JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
			Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource</li> <li>Management</li> <li>Interpersonal</li> <li>Personnel Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
L					*** Critical Training Program/Skills in Demand

# HEAT TREATMENT METALLURGIST WAS A STREET TREATMENT OPERATOR

#### TRAINING CONTENT : HEAT TREATMENT METALLURGIST

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Heat Treatment Metallurgist is responsible to develop and manufacture metal items and structures that range from tiny precision-made components to huge engineering parts.  He/She is able to work with a range of metals including copper, precious metals, iron, steel, zinc and aluminium alloys.	M&E Fabrication	Heat Treatment	Heat Treatment Operation***	<ul> <li>Heat treatment cycle and processes</li> <li>Equipment operational safety and maintenance</li> <li>Method for heat treatment process</li> <li>Cost analysis for forging and heat treatment process</li> <li>Developing work procedure, process improvement and cost saving recommendation for customer</li> <li>Material selection and treatment process</li> <li>Developing product and process design specification of new and existing material.</li> <li>Performing SAT and uniformity check</li> </ul>
Related Occupation Title:  • Heat Treatment Engineer  Pre-requisites:  • Not Available			Heat Treatment Engineering Fundamental***	<ul> <li>Familiarity with statistical process control method</li> <li>Site Acceptance Test (SAT) and Uniformity check for heat treatment</li> <li>Basic metallurgist of alloy and gasses</li> <li>Material selection and treatment process</li> <li>Root cause analysis</li> <li>Cost analysis</li> <li>Heat treatment cycle and process specification</li> <li>Procedure to develop heat treatment process SOP</li> </ul>

#### TRAINING CONTENT : HEAT TREATMENT METALLURGIST

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
		AREAS	Managerial Competency	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Mangement</li> <li>Strategy Planning and Implementation</li> <li>Personnel Mangement and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

#### TRAINING CONTENT : HEAT TREATMENT OPERATOR

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Heat Treatment primary job function is responsible for the heat treat processes and monitor the furnace lines in the heat treat department.	M&E Fabrication, Assembly and Repair	Heat Treatment	Heat Treatment Operation Support	<ul> <li>Operation of heat treating furnaces</li> <li>Maintaining heat number and grade traceability</li> <li>Hardness testing procedure.</li> </ul>
He/She is responsible to set up, operate, or tend heating equipment, such as heat-treating furnaces, flame-hardening machines, induction machines, soaking pits, or vacuum equipment to temper, harden, anneal, or heat-treat metal or plastic objects.			Heat Treatment Operation Support Engineering Fundamenta	<ul> <li>Heat-Treating Processes</li> <li>Site Acceptance Test (SAT) and Uniformity check for heat treatment</li> <li>Basic metallurgist of alloy and gasses</li> <li>Material selection and treatment process</li> <li>Heat treatment cycle and process specification</li> </ul>
Related Occupational Title:  Process Engineer Industrial Engineer Pneumatic Engineer Hydraulic Engineer Engineering Assistant Junior Engineer Field Engineer Associate Engineer  Pre-Requisites Not available		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

### PAINTING & BLASTING ENGINEER, THERMAL SPRAY PAINTER, GALVANISING TECHNICIAN & PLATING TECHNICIAN

#### TRAINING CONTENT : PAINTING & BLASTING ENGINEER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Painting & Blasting Engineer is responsible to carry analysis on painting surface prior to blasting and painting operation.	M&E Fabrication, Assembly and Repair	Protective Coating	Painting & Blasting	<ul> <li>Painting operation         <ul> <li>Paint specifications</li> <li>Paint quality</li> </ul> </li> <li>Surface treatment operation for painting</li> </ul>
He/She also required to determine the surface treatment requirement, quality control criteria and to inspect finish job quality on painted and cleaned surface area.			Painting & Blasting Engineering Fundamental	<ul> <li>Surface treatment</li> <li>Protective coating technology</li> <li>Paint quality inspection</li> </ul>
Related Occupation Title:  • Painting Engineer  Pre-requisites:  • Not Available		Managerial Competency	Managerial Competency	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personnel Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> <li>Analytical, Conceptual and Evaluative</li> </ul>
				*** Critical Training Programs/Skills in Demand

#### TRAINING CONTENT: PAINTING & BLASTING TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE		
The Painting and Blasting Technician performs all duties in the paint & blast process, such as surface preparation, spraygun application of liquid coatings, wrapping painted products for shipment, operating heavy equipment to move product around	t Fabrication			9	Blasting Operation	<ul> <li>Paint and surface issues</li> <li>Blasting operation</li> <li>Blasting equipment operation and maintenance</li> <li>Blasting material</li> <li>Surface quality inspection</li> </ul>
the large pole coating facility and perform abrasive blasting to prepare products for application of liquid coatings.			Blasting Operation Fundamental Engineering	<ul><li>Surface treatment</li><li>Protective coating technology</li></ul>		
He/She also responsible for understanding and complying with safety and environmental regulations and policies as they pertain to the painting & blasting procedures.			Painting Operation	<ul> <li>Paint and surface issues inspection</li> <li>Blasting activities operation</li> <li>Painting surfaces preparation</li> <li>Painting operation</li> </ul>		
Related Occupational Title:  Blasting Technician Painter			Painting Operation Fundamental Engineering	<ul> <li>Procedure of preparing painting surfaces</li> <li>Removing old paint</li> <li>Types of paint and surface issues</li> <li>Decorative and faux finishes</li> </ul>		
Pre-requisites:  Not Available		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>		

#### TRAINING CONTENT: THERMAIL SPRAY PAINTER

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
A Thermal Spray Painters clean and operate thermal spray machine according to machine operation manual.	M&E Fabrication, Assembly and Repair	Protective Coating	Thermal Spray Operation	<ul> <li>Thermal spray coating operation</li> <li>Thermal spray machine operation</li> <li>Thermal spray equipment maintenance operation</li> </ul>
He/She also responsible to carry out surface cleaning prior to layering paint and maintaining technical equipment for the job.			Thermal Spray Operation Engineering Fundamental	<ul> <li>Thermal spray machine operation</li> <li>Material specification for thermal spray</li> <li>Thermal spraying procedure</li> </ul>
Related Occupational Title:  • Spray Painter		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

#### TRAINING CONTENT: GALVANISING TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
A Galvanising Technian clean, paint and varnish different surface types.  He/She also responsible to carry out surface cleaning prior to layering paint and maintaining technical equipment for the job.  Related Occupational Title:  • Spray Painter	M&E Fabrication	Protective Coating	Galvanising Operation  Galvanising Operation  Engineering  Fundamental	<ul> <li>Galvanising operation</li> <li>Galvanising equipment functionality inspection</li> <li>Galvanising material preparation</li> <li>Surface quality inspection</li> <li>Types of surface defect</li> <li>Galvanising operation</li> <li>Galvanising equipment</li> <li>Types of galvanising material</li> </ul>
		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>
				*** Critical Training Program/Skills in Demand

#### TRAINING CONTENT: PLANTING TECHNICIAN

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE	
A Plating Technician duties are to use a variety of chemical materials, such as copper or nickel, to coat the surface of plastic or metal products/parts.  He/She also responsibilities are to operate the machinery designed to coat the products and monitor the process. You are also required to ensure the machinery set-up and	r Fabrication r e s o		Protective Coating	Planting Operation	<ul> <li>Plating line(s) inspection</li> <li>Plating chemical handling         <ul> <li>Plating in-process inspections</li> <li>Chemical maintenance on plating line</li> <li>Chemical additions to bath chemistries</li> <li>Dumping and replenishing bath chemistries</li> </ul> </li> <li>Plating surfaces and parts preparation</li> <li>Process improvement</li> <li>Plating system and equipment maintenance operation</li> </ul>
calibrations are up to design specifications indicated by engineering or production blueprints.  Related Occupational Title:  Planting Machine Operator			Plating Operation Engineering Fundamental	<ul> <li>Plating operation</li> <li>Chemical properties</li> <li>Maintenance requirements on plating machine and equipment</li> <li>Surface preparation for plating <ul> <li>Masking</li> <li>Blasting</li> <li>Cadmium plating</li> </ul> </li> </ul>	
		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personnel Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>	

# QUALITY CONTROL ENGINEER, QUALITY ASSURANCE ENGINEER & QUALITY CONTROL INSPECTOR

## TRAINING CONTENT : QUALITY MANAGER (QUALITY CONTROL ASSURANCE)

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
The Quality Manager plays a crucial role in business by ensuring that products meet certain thresholds of acceptability. They plan, direct or coordinate quality assurance programs and formulate quality control	Quality Management	Quality Control	Quality Control Operation***	<ul> <li>Quality Standards development and implementation strategy</li> <li>Manufacturing inspection test plans</li> <li>Root causes analysis</li> </ul>
policies. They also work to improve an organization's efficiency and profitability by reducing waste.		Quality Assurance	Quality Assurance Operation***	<ul> <li>Quality assurance standard development and implementation strategy</li> <li>Root causes analysis</li> <li>Customer Relation Management</li> </ul>
He/She is also responsible to supervise the inspection team who carry out the detailed assessment of products and their components at different stages of production.			Quality Management Fundamental***	<ul> <li>Overall Equipment Effectiveness (OEE)</li> <li>Statistical Process Control (SPC)</li> <li>Autonomous Maintenance</li> <li>Root cause analysis</li> </ul>
Related Occupation Title: • Painting Engineer				<ul> <li>Engineering Design</li> <li>Total Quality Management (TQM)</li> <li>Quality Management System (QMS)</li> <li>Lean Manufacturing</li> <li>Poka yoke</li> </ul>
Pre-requisites:  Not Available				- Kaizen - 6 Sigma
			Quality Management Fundamental***	<ul> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Design Thinking</li> <li>Interpersonal</li> <li>Project Management</li> <li>Strategy Planning and Implementation</li> <li>Personal Management and Development</li> <li>Leadership and People Management</li> <li>Workplace Safety and Health</li> </ul>

#### TRAINING CONTENT: QUALITY CONTROL INSPECTOR

JOB SUMMARY	JOB AREA	COMPETENCY AREAS	SKILLS CATEGORY	TRAINING MODULE
A Quality Inspector monitors the quality of incoming and outgoing products or materials for a company.	Quality Management	Quality Control	Quality Control Operation	<ul><li>Types of inspection method</li><li>Inspection report preparation</li></ul>
He/She is also responsible in conducting tests, analyzing measurements, and overseeing production processes. They work in assembly lines or production departments.  Related Occupation Title:  Product Inspector  Quality Inspector		Quality Assurance	Quality Control Operation Fundamental Engineering	<ul> <li>Procedure of quality control inspection</li> <li>Product product testing methodology</li> <li>Statistical Process Control (SPC)</li> <li>Interpretation of product design specification</li> <li>Root cause analysis</li> <li>Engineering Design</li> <li>Basic of Total Quality Management (TQM)</li> </ul>
Pre-requisites:  Not Available		Supervisory Competency	Supervisory Competency	<ul> <li>Accounting</li> <li>Analytical, Conceptual and Evaluative</li> <li>Business Analytics</li> <li>Business Negotiation</li> <li>Communication</li> <li>Finance</li> <li>Human Resource Management</li> <li>Interpersonal</li> <li>Personal Management and Development</li> <li>Project Management</li> <li>Sales and Marketing</li> <li>Risk Management</li> <li>Workplace Safety and Health</li> </ul>